

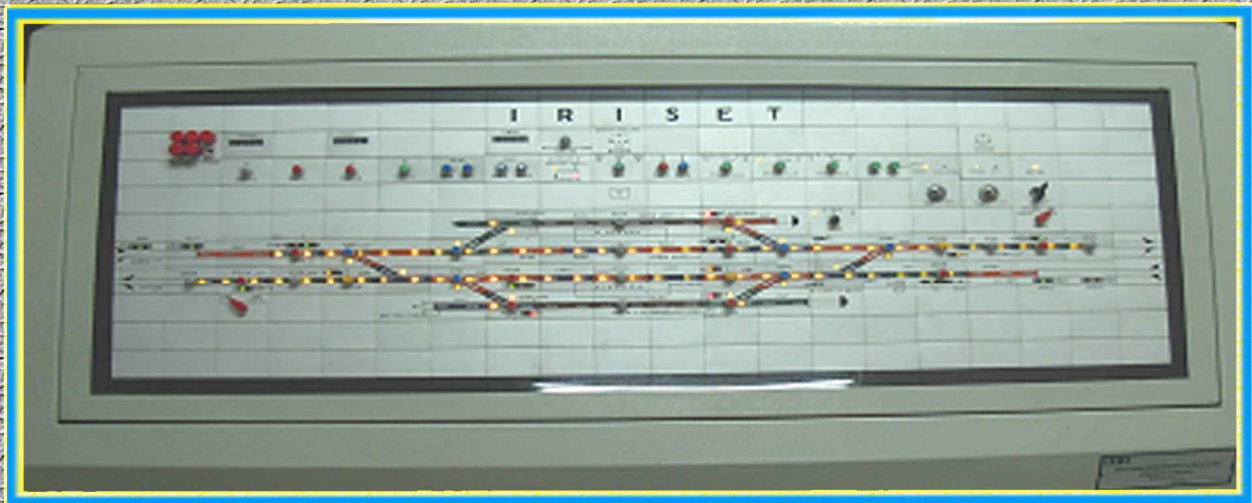
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ROUTE RELAY INTERLOCKING (SIEMENS)



Indian Railways Institute of
Signal Engineering and Telecommunications

SECUNDERABAD - 500 017

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Issued in November 2009



**INDIAN RAILWAYS INSTITUTE OF
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INTRODUCTION

1.1 Route Setting type Relay Interlocking (Route Relay Interlocking) system is adopted for major and junction stations and Non-Route setting (Panel Interlocking) for smaller and way side stations.

The details contained in S-5K Part I and Part II are relevant to this system also. The only difference of Siemens Route Relay Interlocking with respect to Siemens Panel Interlocking is that it has the additional facility to set the points on the route, overlap and isolation automatically when a route is initiated. Major point relay groups are used in this system (Minor point relay groups are used in Non Route Setting type). In addition, point chain relay groups are also used, so that during route setting, all the required point machines of points on the route/overlap/isolation are switched one after another and not simultaneously. Thus, heavy drawl of current from the battery for simultaneous starting of more than one point is avoided.

Details of Siemens Major Point Relay Group, Point Chain Relay Group, Point Switching Relay Group and Siemens Electric Point Machine (110V DC and 380 V AC 3 Phase) are given in this book. In addition, the installation and testing practices to be followed for Siemens Relay Interlocking System also are explained here.

All the required drawings of a two-line station with Siemens Route Relay Interlocking System are given in this book. They include signaling plan, Route section plan, table of control, wiring diagrams and contact analysis.

1.2 Difference between Panel interlocking and Route relay interlocking (SIEMENS)

Sr. No	PANEL	R.R.I
1	Point group is Minor	Point group is major
2	Points in the route, overlap and isolation are operated individually before signal and route are operated	Setting of all points in the route, overlap and isolation and also clearing the signal is achieved by one operation of pressing the concern GN & UN buttons.
3	NWKR/RWKR are normally energized	NWKR /RWKR are normally de-energized, picks up only when route setting is done.
4	Before any point could be operated, it should be ensured that all relevant route sections, overlap is in normal position.	Point setting is done by concern U(R) S, OV Z ₂ U(R) R. The locking provided for various stages takes care of this.
5	This is confined to smaller yards and suitable for way-side stations.	Suitable for major yards with heavy shunting or on busy suburban sections.
6	Only two types of electrical lockers are provided i) Individual point locking U(R)S (ii) Full route locking by UR(L)R	Locking actions are many
7	The function of WR(L)R and UR(L)R is done by U(R)S.	Point locking is done by WR(L)R and individual sub route locking by UR(L)R
8	Route setting relays U(R)S, overlap setting relay OVZ ₂ U(R)R are meant for locking the points .	U(R)S & OVZ ₂ U(R)R relays are meant for operating the points.
9	Irrespective of whether the move is for shunt or main signal, sub route is achieved by U(R)S	Sub route locking is done by UR(L)R for main signal move, and U(R)S for shunt move.
10	Point chain group is not necessary. Suitable instructions are incorporated in SWR not to operate more than two points at a time	Point chain group is necessary.
11	Presetting setting of route is essential for the pick up of GLSR	Setting of route is not compulsory for the picking up of GLSR
12	U(R)S requires the points in the route to the required position, hence NWKR or RWKR required for A U(R)S or B U(R)S	U(R)S changes the points to the required position by initiating the point group. Also does not allow the points to be unlocked unless the route is released. WR(L)R locking in addition to the UR(L)R locking

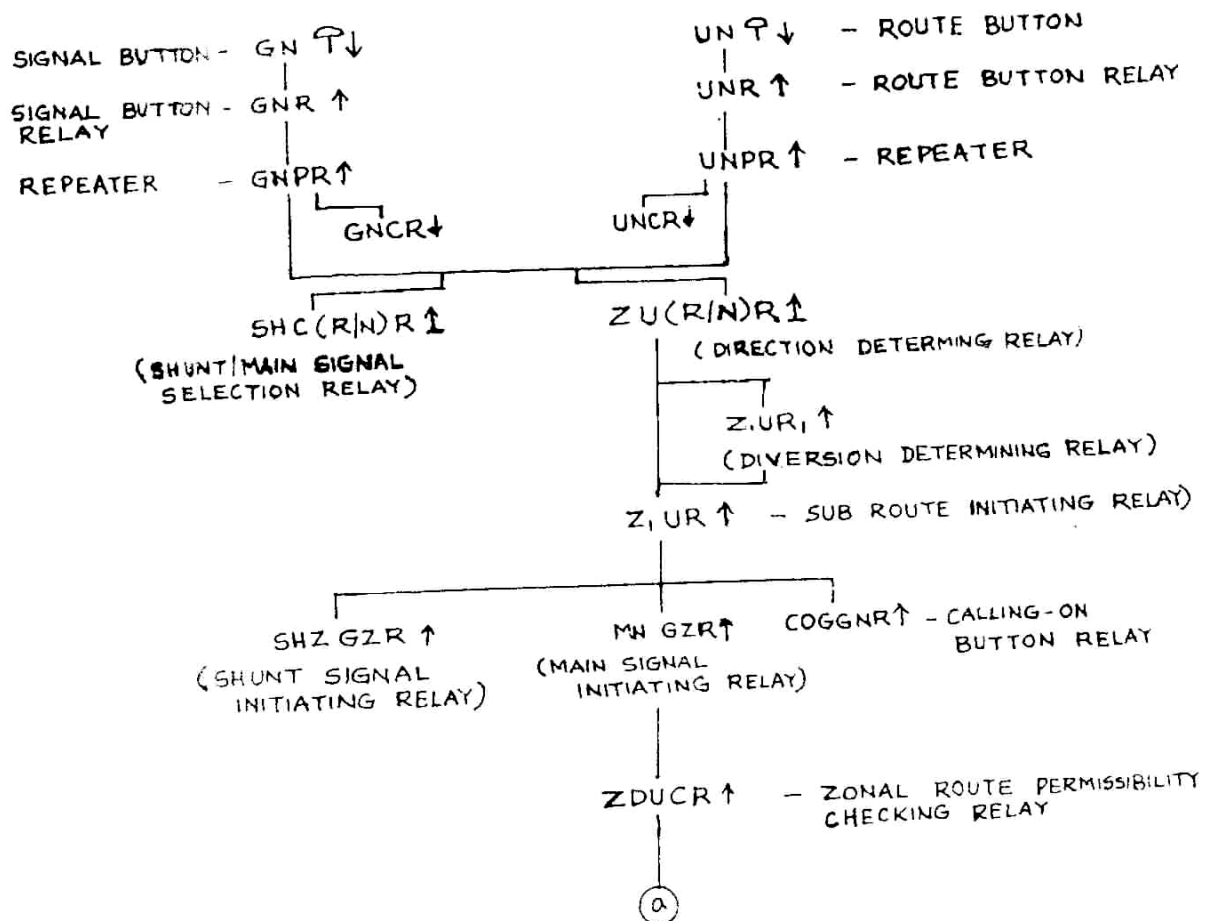
SEQUENCE OF OPERATIONS

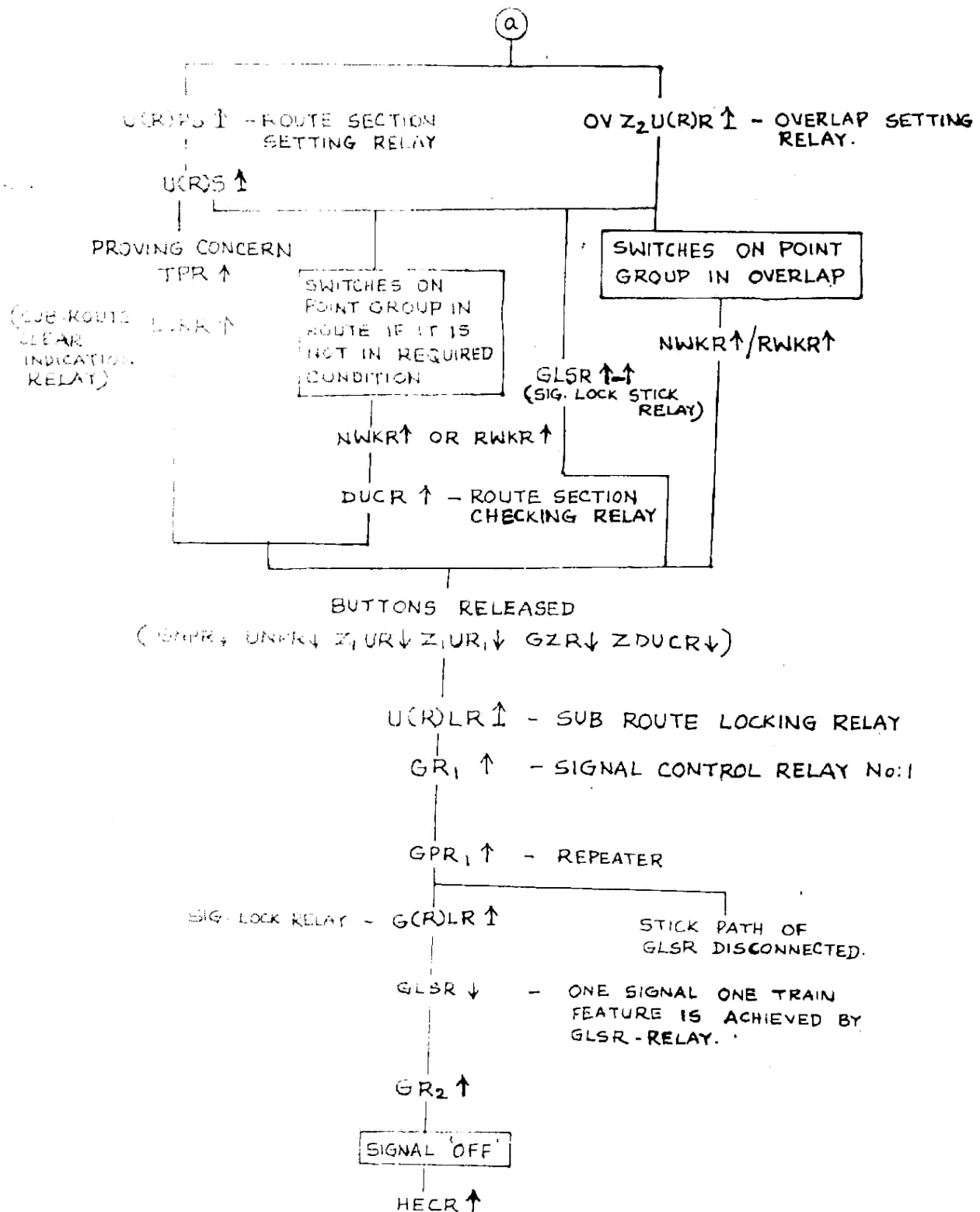
2.1 The circuitry in this system is broadly classified as:

- Route and Signal Initiation circuits.
- Sub-route, overlap setting and locking circuits.
- Points control, detection and locking circuits.
- Signal clearance circuits
- Route release circuits: – Automatic and manual cancellation circuits.
- Emergency sub route cancellation circuits.

2.2 The sequence of relays operation for different circuit is discussed below with the help of block diagrams.

2.2.1 Sequence of relay Operation for Signal Clearance:





For setting a route entrance and exit buttons are depressed simultaneously. Their button relays operate and establish the direction of traffic movement by operating the relevant direction-

determining relay ZU(R/N) R. Simultaneously if shunt signal is there in a route then main signal/shunt signal selection relay Sh G(R/N) R relay operates and selects the signal.

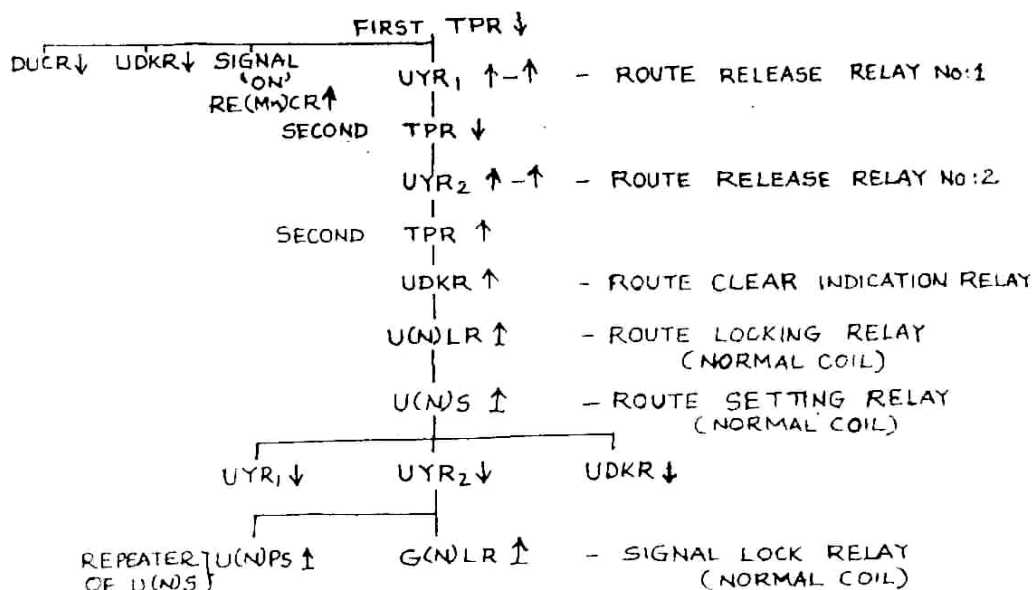
Each sub route is initiated in a signal route in cascade commencing from the first sub-route, i.e. Z₁UR relays of all sub-routes in the route are operated in succession. This relay operates for both straight and diverging route section movements. In RRI diversion selector relay Z₁UR₁ of all the sub routes in the route requiring the point in Reserve position operates. Proving all Z₁URs and Z₁UR₁s picked up and other interlocking conditions. Mn GZR or Sh GZR picks up and then ZDUCR relay picks up.

ZDUCR relay with concern Z₁UR relay switches on route group by picking up relevant U(R) S relay. This relay initiates point group relays for setting the points to the required position in the sub route and isolation points if any. When the point in the sub route is correctly set and detected, the clear route-checking relay A/B DUCR picks up. The sub route-locking relay U(R) LR operates after ensuring the points in the sub-route are correctly set, detected and on release of the signal and route buttons to lock the sub route electrically. In this manner all the sub route in the signal route are set, checked and locked.

Main GZR relay with ZDUCR relay and concern button relay, switches on relevant overlap setting relay OVZ₂U(R) R and this relay initiates operation of point group relays in the over lap and locks the same. If it is in the required condition it locks the point groups electrically in overlap.

The signal clearance in accordance with the requirements specified in IRSE manual. The final permission for signal clearance is given by two independent energisation i.e., two relays are used for clearing a signal (Red to Yellow). The first relay GR1 operates proving that all sub routes are set, checked and locked. Isolation points and over lap is clear. To achieve one operation one movement a signal lock stick relay (GLSR) is employed. This GLSR relay normally remains de-energized and picks up when the route is initiated and drops before the second signal control relay (GR2) is operating to clear a signal. In case of shunt signal this relay is normally energized and drops when the signal button is released. GR1 operating energizes the junction indicator lamps for diverging routes and initiates locking of all other signal leading towards that berthing track for which the signal control relay No.2 (GR2) operates.

2.2.2 Sequence of relay operation for Automatic Route Release



Note:

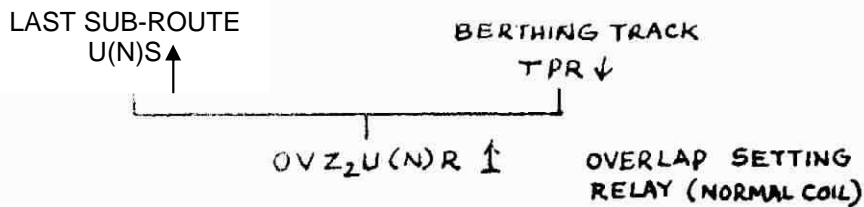
1. Track Power Supply availability must be proved.

2. The Occupation of Berthing Track must be proved in the release circuit of Last Sub-Route.

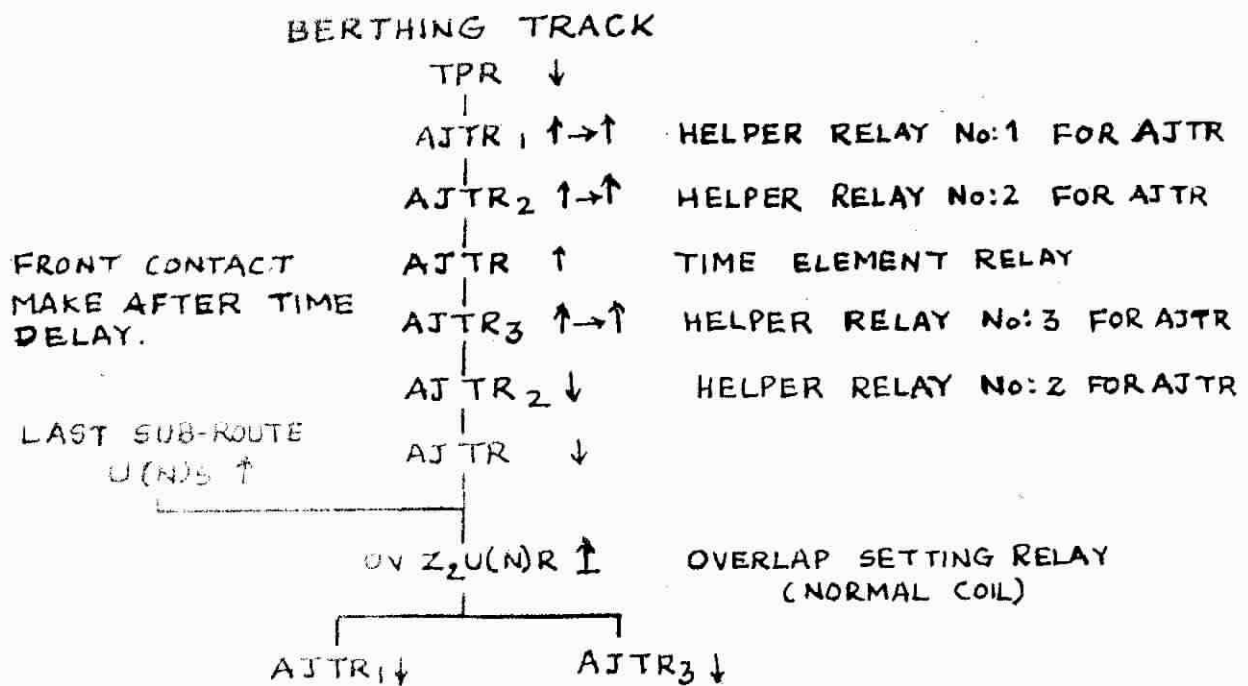
Automatic Route Release after the passage of train is controlled by $UYR_1 \uparrow$, $UYR_2 \uparrow$, $UDKR \uparrow$ and Sig. RE(Mn) CR \uparrow .

2.2.3 Sequence of relay operation for Automatic Overlap Release

1. Without any Time Delay :

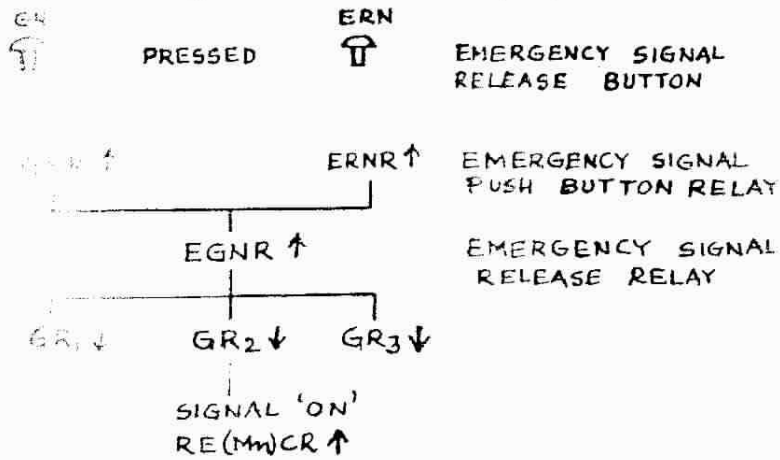


2. With time Delay :



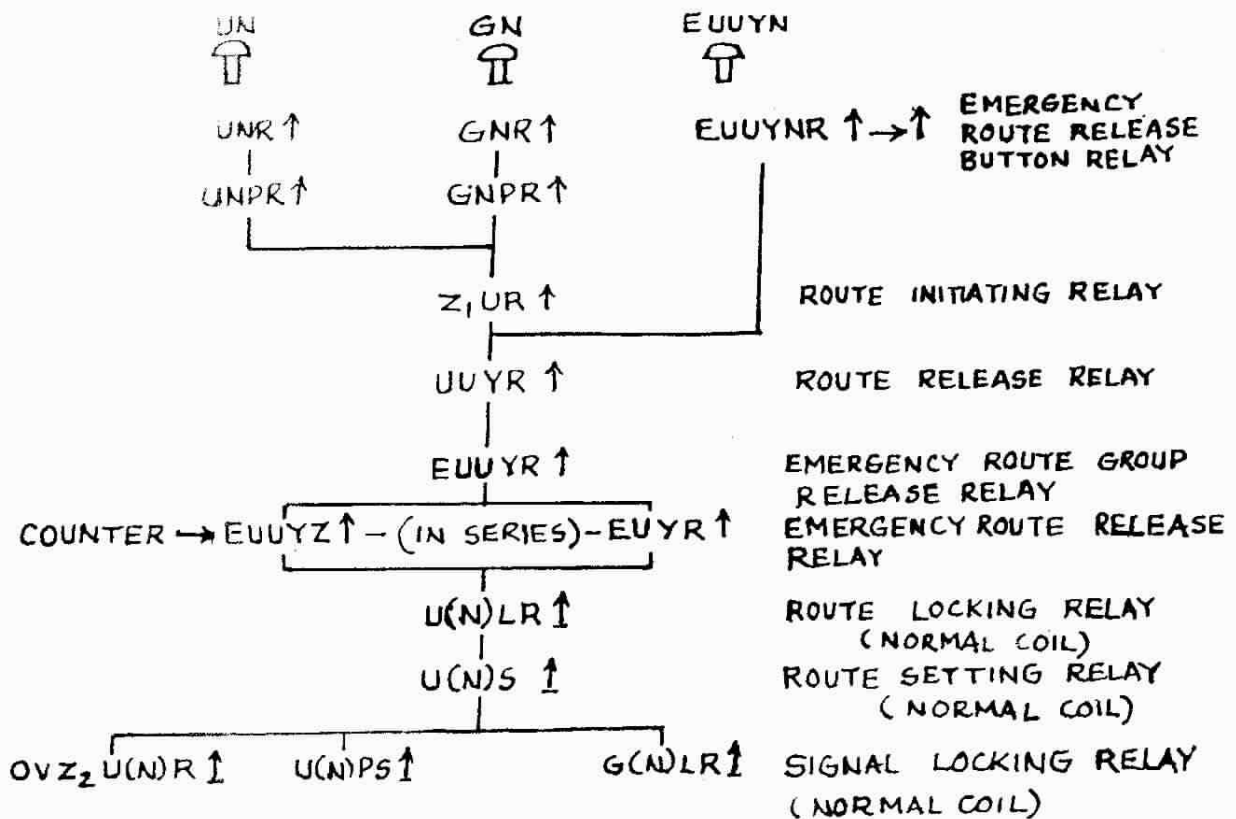
2.2.4 Sequence of relay operation for Emergency Full Route Cancellation

1. To Replace the Signal to "ON"



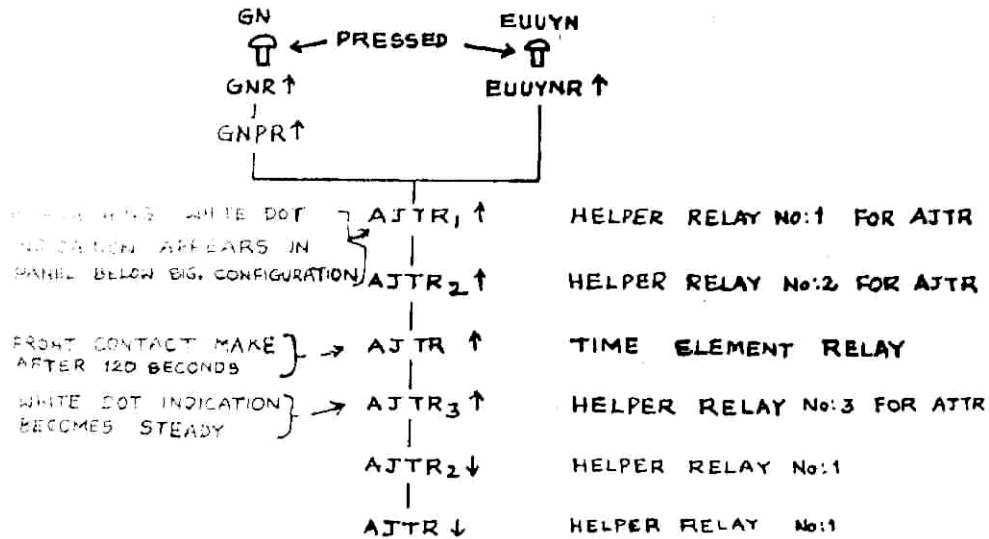
2. When there is No Train 'ON APPROACH'

Press 'GN' and 'EUUYN' Simultaneously. Release 'EUUYN', Keeping 'GN' Pressed, and Press 'UN':



3. When there is A Train 'ON APPROACH'

After Replacing the Signal to 'ON' as in 1., Press 'GN' and 'EUUYN' Simultaneously and release.



Once the white Dot indication become Steady, Press 'GN' and 'EUUYN ' Simultaneously. Release 'EUUYN' keeping 'GN' Pressed and Press 'UN' as in (2) above .

Sequence of Relay Operation is same as in (2).

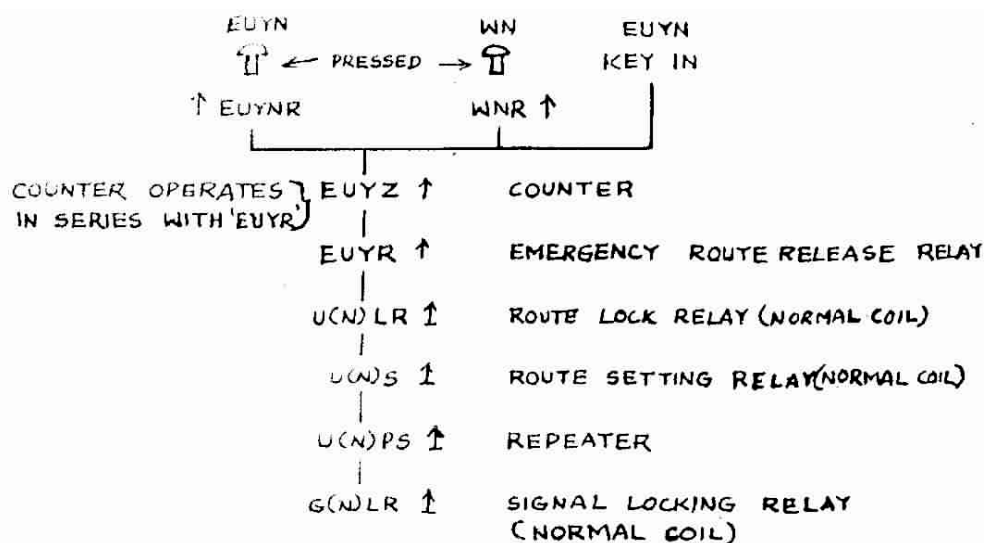
The White Dot indication is Called as "APPROACH LOCK INDICATION".

2.2.5 Emergency Sub-Route Cancellation (By EUYN Key.)

Sequence of Relay Operation

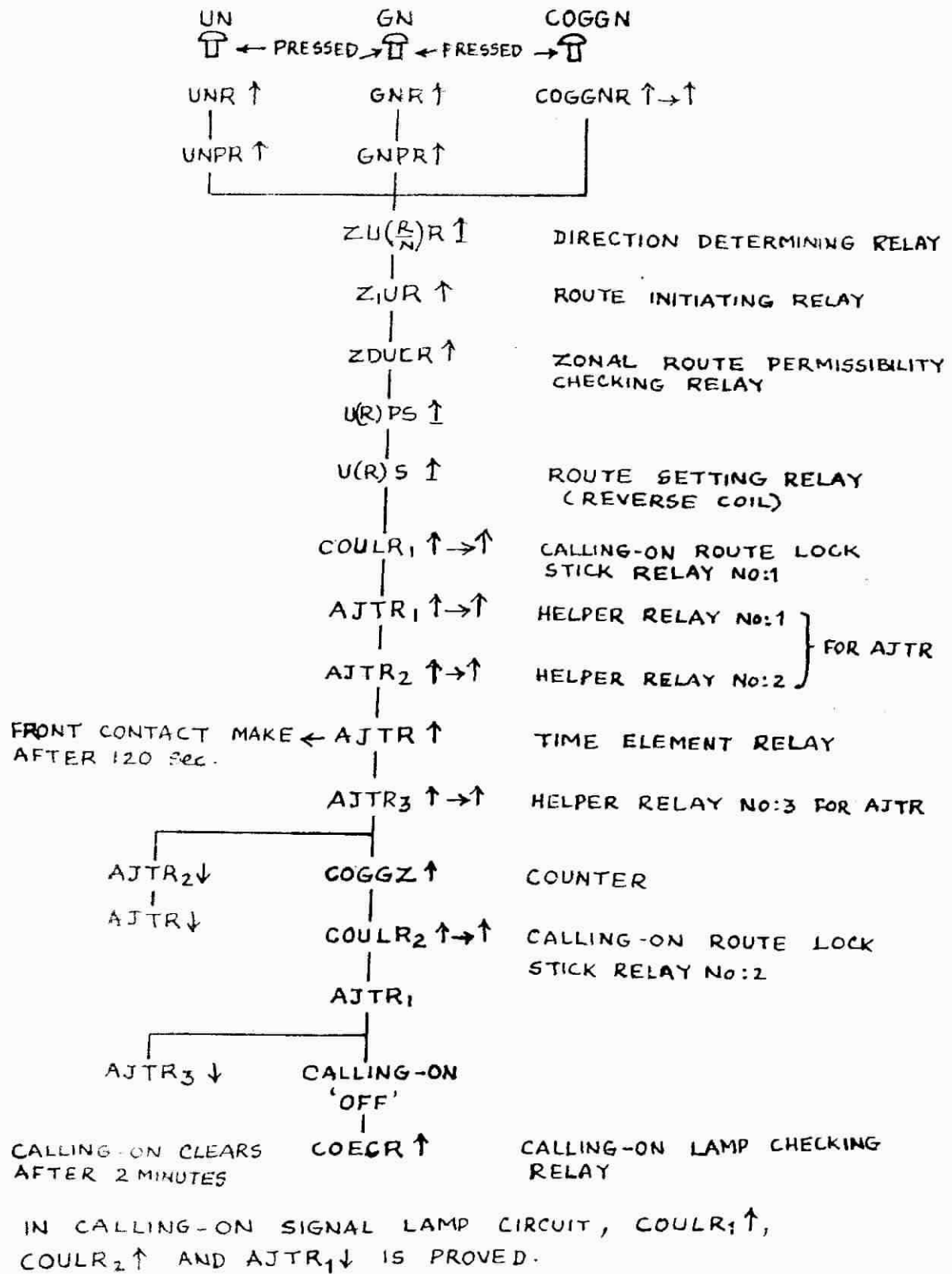
"This Cancellation facility Should be made use of only when automatic Route release as well as Emergency Full route Cancellation has failed ".

The individual sub-route cancellation has been effected by Pressing 'EUYN' and nominated point button WN with White Dot on top for that sub-route.



2.2.6 Sequence of Relay Operation for "Calling ON Signal" Clearance:

First set the Point in the required position. When the Train has occupied the Approach Track , Press 'GN' and 'COGGN' Simultaneously , release 'COGGN' Keeping 'GN ' Pressed and Press 'UN' .



CHAPTER 3

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SIEMENS ELECTRIC POINT MACHINES WITH MAJOR POINT GROUP

3.1 Major Point Relay Group:

The major Point relay group is used only in Route Relay Interlocking. This unit accommodates 5 interlocked relays, 13 neutral relays and a contactor relay. There are three indication lamps in it. The first lamp is a yellow lamp, which lights steady normally when the points are correctly set, locked, detected and is in correspondence with the point group.

During operation of points, or faulty condition of points, it flashes. The middle indication (red) lights steady when the point group is involved in a route set, as points in route, overlap or isolation. It flashes when the group initiation fails under route setting condition if initiation stops with $Z_1WR\uparrow$ and $WLR\uparrow$ or with both the relays alone operated. The third red indication lights when point zone track circuit is occupied or failed.

The major point relay group operates the point during automatic route setting and individual point operation.

Under route setting condition, the point group can get operated automatically if the point fails in the route, overlap or isolation. In case of individual point operation, pressing of WWN and WN or EWN and WN operate the point group.

3.2 Relays and their functions

Z_1WR : This is the first relay to operate in the point group, under route initiation to operate a point in the route, overlap or isolation. It is a K-50 'B' type relay with two coils, but only one coil is being used. $U(R)S$, UZ_4R or $OVZ_2(R)R$ can operate Z_1WR relay provided point detection is available ($WKR1\uparrow$). If a point is flashing during initiation of a route, the point will not get initiated. In this case individual point operation has to be resorted to. Z_1WR will drop only when the point group is initiated and dropping of $WKR1$ proves it.

Z_1WR_1 : This is also a K-50 B type relay having pick up and holds coils. It is the first relay to pick up in the point group during individual operation of points and is the third relay to operate under route initiation. Pick up coil to operate; it checks up that all the NWKRs and RWKRs are in released condition, thus ensuring that the points are free to be operated. Once $W(R)R$ is operated, the holding coil gets energized and holds the relay, till WR is operated.

WLR : This is a K-50 B type relay with two coils, called pick up and hold coils. This relay is the second relay to operate in the point group during route initiation. The very function of this relay is to ensure that, mere picking of Z_1WR will not operate the point group, but only through a positive route initiation. WLR checks the following indications $ZDUCR\uparrow$, $Z_1UR1\uparrow$, $TPR\uparrow$, $Z1WR\uparrow$ and $W(R)R\downarrow$. Once operated it holds through its own F/C and WKR_2 B/C. This relay also switches on point chain group relay WWR .

Z_1NWR & Z_1RWR : These have two coils each, pick up and hold coils. These relays switch on (R) / (N) $WLR1$, (R) / (N) WLR_2 , and (R) / (N) WLR_3 . When the (R/N) WLR_3 picks up, it short circuits Z_1NWR/Z_1RWR hold coil through a resistance of 220Ω . The pick up coil gets de-energized when WLR or WWR are dropped in case of route initiation and dropping of WNR for individual point operation. Unless Z_1NWR/Z_1RWR drops, further sequence of relay operation in the point button is released before the point could start operating.

WKR₁: This is the Point detection relay. (Coil resistance 1840 Ω , Pick up current — 17-19 ma and normal working current — 27-28 ma). Normally remains in energized condition proving that points are correctly set, locked and detected and are in correspondence with point group. The detection current passes through WKR₂ coil and all the four conductors and WKR₁ coil. WKR₁ contact together with (N)WLR / (R)WLR give corresponding point indication in the panel.

W(R/N)R :This relay facilitates Super imposed detection. W(R)R is energized for point operation and W(N)R is picked up for detection. During group initiation, W(R)R picks up when WKR₁ is dropped. W(R)R energisation causes the interruption in feed to Z₁WR₁ pick up coil at the same time, though W(R)R F/C, WR B/C and Z₁WR₁ F/C holding coil is brought into use, and the relay Z₁WR₁, drops only when WR is energized.

(R/N) WLR_{1,2,3} : For operating a point from 'N' to 'R', Z₁RWR energizes and cause latching of (R)WLR_{1,2 & 3}. For setting to normal Z₁NWR operates and latches (N)WLR_{1,2 & 3}. Even though normal and reverse operations are initiated by Z₁NWR and Z₁RWR, they drop prior to point operation. They only register the operation command by latching (R/N) WLR relays. Moreover, point operation circuit, it is not advisable to use neutral Relay contacts, hence the relevant latch relays (R /N) WLR contacts only are used in point control circuits. The point correspondence and detection circuit prove these relay contacts.

W(R/N)LR :This is the Point group lock relay. When a point falls in the route/overlap/isolation, W(R)LR picks up and locks the point group electrically. Lighting the middle indication on the point relay group and on the panel indicates this. W(R)LR to operate, WKR₁ must be up and also U(R)S / UZ₄R / OVZ₂(R)R must be up.

NWKR / RWKR picks up only after W(R)LR operate.

WKR₂: This relay indicates out of correspondence of points and point relay group. Normally it remains in de-energized state. During point detection, this relay comes in series with WKR₁. Since the relay coil resistance being low (52.3 Ω), it requires a current of about 120 ma to energize. While point under detection the current flowing is only about 27 ma. Hence, WKR₂ cannot pick up. WKR₂ also provide cross protection. WKR₂ operates under following conditions:

1. During point operation.
2. With more than one earth fault on conductors.
3. Whenever point remains out of correspondence.

WKR₂ once picked up, holds through its stick path and de-energizes WKR₁. This will cause red and white flash indication at the point configuration on the control panel.

WJR: This is the Over load Protection Relay — Motor used in point machines are series wound high, torque motors, duration of its working shall be less, otherwise can cause permanent damage to motor. In order to provide protection during point obstruction. This relay controls the feed to the point motor for about 10 to 15 seconds. During reverse to normal operation WJR is made to pick up in succession to Z₁WR₁ to de-energize WKR₁.

Z2WR1 & Z2WR2 : These relays are used for giving point strip indication on the panel. Whenever a point is involved as a point in the route or overlap, Z₂WR₁ or Z₂WR₂ picks up to give strip indication for a more important move.

TP¹R — TP¹P²R : These are repeaters of point zone track relays. Through these relays contacts the track locking as well as occupation and clearance indications are given.

WKR₃ : This relay proves the end of operation of points. It has two coils. At the end of point operation through the control contacts WKR₃ picks up with 110 V DC through 1K resistor and holds

3.4.1. Siemens point circuits basically consist of a point group .The point group has 23 relays K50 type (numbered from 1 to 29) and a Contactor Relay and out of these five K50 relays are double coil relays. They are WLR, Z₁WR₁, WKR₃, Z₁NWR, and Z₁RWR. To really understand any circuit we not only need to know that when a particular relay picks up but also that when that particular relay drops. Only then we can understand these circuits in the real sense.

3.4.2. Z₁WR is the first relay to pick up during point operation during route setting .It picks up through seven contacts - when WR is down, W (N) R is up, CHY(R) R is down, U(R) S is set or OVZ₂U(R) R is set, point group is not in the position required for the route or overlap i.e. R (W) LR₁ or N (W) LR₁ is up, W (N) R is up, WKR₁ is up. It is interesting to note that the circuit does not check as to whether the track is up or the point is unlocked at this stage. These features are checked at the WLR stag&. Z₁WR drops when WKR₁ drops.

The same circuit sequence is used for W (R) LR circuit except that the point group is required to be in the same position as required by the sub-route or the overlap. This means that if the point is in the same position as required by the sub-route or overlap then Z₁WR will not pick up and straightaway W (R) LR will pick up. If the point is not in the required position then after the point operates then W(R) LR will pick up.

The above also implies that if the slot for KLCR is given then the point cannot be locked i.e. W(R) LR cannot pick up hence NWKR or RWKR cannot pick up. The point can then only be operated by individual operation and not by route setting.

It is important to note the effect of sub-route contacts in Z₁WR or W(R) LR circuit and the W(N)LR circuit .If U(R) PS pick up contact is taken in Z₁WR and W(R) LR circuit then U(R) PS back contact must be taken in W(N)LR circuit .If U(N)S pick up contact is taken in W(N)LR circuit then during route release by three button cancellation first U(N)S picks up and then U(N)PS picks up after Z₁UR drops i.e. after the buttons are released. During the period the buttons are kept pressed the position is that U(N)S is up and U(R) PS is up. Due to this, in this period W(N)LR will pick up due to U(N)S getting picked up and W(R)LR will pick up due to U(R)PS being picked up. Thus both coils of point locking relay will get supply and finally when U(R)PS drops then only W(N)LR alone will remain up. If U(N)PS pick up contact is taken in W(N)LR circuit then also both coils of the point locking relay will get feed during the period when U(N)PS picks up and U(R)PS is also up It is already noted by us that both coils of any interlocked relay remain up momentarily during changeover.

3.4.3 The best strategy appears to be is to use U(R)S pick up contact in W(R)LR circuit and U(R)PS back contact in W(N)LR circuit. U(R) S is the final relay to pick up in route setting and U(R) PS is the final relay to drop in route releasing.

U(R)S back contact or U(N)S pick up contact should not be used in W(N)LR circuit. The reason is that the last sub-route relay to normalize should unlock the point. The same logic applies to OV relay contacts in point locking and unlocking circuits

Going by the same logic we can also see that in G(N)LR circuit or OVZ₂U(N)R circuit if U(N)PS is taken then G(N)LR or OVZ₂U(N)R will not pick up during three button cancellation as U(N)PS requires the buttons to be released and the three button path requires the buttons to be pressed. The circuit would then require the three-button operation to be done twice

It is interesting to note that if a route is set for a particular movement and if any sub routes U(N)PS does not pick up and U(R)PS remains up, then if the signal is given again for the same route, the signal will re-clear i.e. the fact that U(R)PS has not normalized is not detected .The important point is that the points remain locked due to U(R)PS back contact in W(N)LR circuit. Thus it becomes all the more important to use U(R)PS back in W(N)LR circuit

Coming back to point operation, we see that the first coil of WLR picks up when ZDUCR is up,

Z₁UPR or Z₁UPRI (as the case may be) is up, Z₁WR is up, TPR is up, W(R) LR is down. Thus at this stage it is checked that the point track is free and the point is unlocked the second coil of WLR picks up through WKR₂ back contact. Thus WLR drops when WKR₂ picks up. A look at the Indication Circuit tells us that the point locking indication will start flashing on the Indication Panel and on the point group (center indication) when W(R) LR is down and either Z₁WR or WLR is up. Thus the point locking indication will start flashing only when points are operated during route setting and not when individual operation of points is done. The locking will be flashing till WKR₂ picks up to drop WLR. Similarly in the point chain group circuit WWR of the next point will pick up when WLR of the previous point has dropped. This means that the next point operation will be initiated when WKR₂ of the previous point has picked up to drop WLR. If the next point is to be operated simultaneously with the previous point then the WLR contact in the WWR circuit needs to be by-passed. The circuit for Z₁WR and WLR also tells us that if before the point gets unlocked, a movement is initiated that causes Z₁WR to pick up the locking indication of point will extinguish even though the point is locked. This may happen at a busy station. An example is that when a movement is going on over a point and before the point gets unlocked another movement, which required this point for isolation is initiated. Through the UZ₄(R) R or U(R) S which operates the point for isolation the Z₁WR may pick up as Z₁WR does not check that the point is unlocked. WLR will not pick up and the point will not operate but since the locking indication has extinguished it is not immediately noticed that the point is not operating due to its being locked.

In such cases the concerned UZ₄(R) R or U(R) S should be put in that limb along with (R) WLR₁ down or (N) WLR₁ down paths in the W(N)LR circuit as per the point condition required. Thus if the point is required in normal then it should be put in the (R)WLR₁ down limb. If this is done then even if the second movement is initiated before the point gets unlocked the point would get unlocked after the movement over it is completed. If by this time the buttons for the second movement are in pressed condition the point will operate else its locking indication will remain in flashing condition. The point can then be operated by individual operation.

3.4.4 After WLR picks up the operation of points chain group is initiated through the pick up contacts of Z₁WR and WLR. This in turns leads to WWR of the concerned point to pick up in the chain group when its turn comes in the sequence of chain group operation. When WWR picks up the first coil of Z₁WR₁ of the point group picks up through the back contacts of NWKR, RWKR and all their repeaters and through the pick up contact of TP₁TP₂R. Z₁WR₁ is the first relay in the point group to pick up during individual operation of points. This means that the circuits for point operation during route setting and individual operation are identical from here onwards.

3.4.5 Z₁WR₁ drops when WR picks up for point operation. Thus Z₁WR₁ picking up and dropping is an indication that the point operation circuit is progressing till WR is getting picked up. If the 110 V supply is available then the fault in point operation is most likely outdoors. A common example is the case of stone in point.

Z₁WR₁ picking up causes the first coil of WKR₃ to pick up through (N)WLR₃ pick up and W(N)R pick up contacts for normal to reverse operation of points. It is interesting to note that WKR₃ picks up twice in normal to reverse operation of points and once in reverse to normal operation. WKR₃ picking up causes WKR₁ to drop. For both of these once WKR₃ picks up through 110 Volts to indicate end of point operation and holds through 60 Volts. For reverse to normal operation WJR picks up to drop WKR₁. WKR₃ that picks up for N to R operation drops when W (N) R drops. WJR that picks up for R to N operation holds till WR picks up and finally drops when WKR₃ picks up through 110 Volts to indicate end of point operation or when the charge stored in the 2500 micro F condenser is unable to keep WJR in picked up condition.

3.4.6 It is interesting to note that WJR timings are slightly lesser for reverse to normal operation than for normal to reverse operation. This is because the 60 V path for picking up WJR gets broken earlier in reverse to normal operation. For reverse to normal operation WJR is held in picked up condition by the charged 2500 micro F condenser after Z₁NWR drops i.e. before WR picks up

where as in normal to reverse operation this happens after WR picks up and causes Z_1WR_1 to drop. The timing difference is marginal but worth tracing in the circuitry

3.4.7 After WKR_1 drops, $W(R) R$ picks up through Z_1WR_1 pick up and WKR_1 down. $W(R) R$ picking up causes three events -

- a) It causes WKR_3 to drop
- b) It causes Z_1WR_1 second coil to pick up It is interesting to note that Z_1WR_1 first coil picks up through $W(N)R$ pickup contact and Z_1WR_1 second coil picks up its own contact and $W(R) R$ pick up contact. The underlying principle here is that both $W(N)R$ and $W(R)R$ are up momentarily before $W(N)R$ drops If the circuit would have been designed using back contacts it would not have worked.
- c) It causes first coils of Z_1RWR or Z_1NWR to pick up for N to R and R to N operation respectively. Their second coils pick up immediately and drop when $N(W)LR_3$ or $R(W)LR_3$ respectively pick up. Their first coils drop when WLR drops for operation during route setting or when the buttons are released during individual operation of points.

The above means that during individual operation of points if the buttons are kept pressed then although the point group will change over but WR will not pick up and the point will not operate.

It is important to note that after $W(R) R$ picks up even if the point track is occupied the point operation will be completed

$W(R)R$ drops when Z_1WR_1 is down, WKR_2 is down, and WR is down now we know that once WKR_2 picks up it can be dropped only by WKR_3 picking up. Z_1WR_1 drops after WR picks up Thus WR picks up causing Z_1WR_1 to drop then WR drops because of WKR_3 picking up indicating end of operation, and WKR_2 drops due to WKR_3 picking up This is how $W(R) R$ drops after checking that the point operation has been completed

3.4.8 Z_1RWR or Z_1NWR picking up causes two events:

- a) It causes WKR_2 to pick and hold through WKR_3 back contact and its own front contact. WKR_2 picking up causes WLR to drop
- b) It causes $(R)WLR_{1,2,3}$ or $(N)WLR_{1,2,3}$ to pick up. $(R)WLR_3$ causes second coil of Z_1RWR to drop. $(N)WLR_3$ causes second coil of Z_1NWR to drop

3.4.9 Z_1RWR and WKR_2 picking up cause WJR to pick up for N to R operation. For R to N operation WJR is already up at this stage as discussed earlier. WJR drops by either WKR_3 picking up indicating end of point operation or by the charge in the 2500 micro F condenser unable to hold it in picked up condition after point operation begins. If the charge in the condenser is unable to hold WJR for the time required for the point to operate, WJR will drop before the point fully operates causing WR to drop. The points will then either not move at all or it will fail mid-way. Thus the timing of WJR must be adequate to enable the point to operate fully. The timing should be at least 10 sec. and can be measured by operating the point after removing its 110 V fuse. The time between WR picking up and dropping can be taken as the timing of WJR .

WJR ensures that the feed to the point motor is cut off after a certain time delay so that no damage is caused to the point motor due to continuous supply being available in case the point does not set due to any reason. An example is of stone in point. In such circumstances the point machine should declutch and after WJR drops the motor would stop rotating. For points that are far off from the relay room it has been observed that in case of any obstruction the point motor does not declutch and instead stops rotating. This is due to the fact that the point machine draws higher current in case of any obstruction.

This higher current leads to higher voltage drop in the conductors from the relay room to the point

machine so that the voltage available at the motor terminals becomes very low A solution to the problem is to put cable cores in parallel for conductors 1,2 and 4.

3.4.10 WR now picks up through pickup contacts of WKR_2 and WJR and back contacts of $W(N)R$, Z_1RWR and Z_1NWR . 110 Volt supply now extends to the point through conductor no.2 and 4 for N to R operation and through conductor no. 1 and 4 for R to N operation. Conductor no.4 always carries 110 volt negative for point operation It is interesting to note that conductor no.4 always carries 60 V positive for point detection for both Normal and Reverse positions of the point and 110 V negative for both N to R and R to N operations of point. Conductor no.3 always carries 60 V negative for point detection for both Normal and Reverse detection and during point operation does not carry 110 V supply. Hence for points that are far from the relay room cores are required to be connected in parallel for conductor nos.1,2 and 4 and not normally for conductor no.3.

For a **right hand cross-over** for N to R operation the first machine operates first and then the second machine operates .For R to N operation the second machine operates first .The sequence is opposite for a **left hand cross-over**.

When the point operates it is interesting to note the sequence in which the detection assembly contacts make. First the detection contact breaks, then the other operation contacts makes i.e. during point operation both the operation contacts 1/1a and 2/2a are made facilitating mid stroke reversal. When the point gets locked one operation contact breaks and the other position detection contact makes. Thus for a right hand crossover for N to R operation the sequence is 2/2a and 3/3a made for N detection, 3/3a breaks as operation commences, 1/1a makes (thus during operation both 1/1a and 2/2a are made), when the first machine becomes locked in reverse its 2/2a contact breaks and 4/4a makes. Through this 4/4a contact 110 V supply now extends to the second machine .For reverse detection 1/1a and 4/4a are made. WR picking up causes second coil of Z_1WR_1 to drop, the first coil already having dropped when $W(N)R$ drops. WR drops when WKR_3 picks up at the end of point operation through 110 V Supply through the detection contacts of both the machines in series (4/4a of both machines for N to R operation and 3/3a of both machines for R to N operation).

3.4.11 At the end of point operation when the detection contacts of both the machines are made the first coil of WKR_3 picks up through 110V supply and drops WR as discussed above. The second coil of WKR_3 then picks up from 60 V supply through Z_1WR_1 back and $W(N)R$ back contacts the first coil drops as soon as the 110V supply gets disconnected when WR drops.

WKR_3 picking up causes 3 Events :

- a) It causes WR to drop disconnecting the 110V supply
- b) It causes WKR_2 to drop
- c) It causes WJR to drop

WKR_3 drops when $W(N)R$ picks up.

3.4.12 $W(N)R$ picks up through back contacts of WR, WKR_2 and Z_1WR_1 . $W(N)R$ picking up causes WKR_3 to drop and the point detection circuit is completed and WKR_1 picks up.

For Normal detection the 60 V supply required to pick up WKR_1 goes out from the relay room through conductors 1 (-) and 4 (+) .The incoming supply back to relay room comes through 3 (-) and 2 (+). This is the case for both right hand and left hand crossover. Between 1 and 3 are the detection contacts for both the machines i.e.3/3a of both the machines for a right hand crossover and 4/4a of both the machines for a left hand cross-over. Between 4 and 2 are the operation contact 2/2a, carbon, CH contact, and motor terminals of the first machine for a right hand crossover, or the operation contact 1/1a, carbon, CH contact, motor terminals of the second machine for a left hand crossover. We already know that for a right hand cross-over when the points are normal, 2/2a and 3/3a are made and when reverse 1/1a and 4/4a are made .The

combinations are opposite for a left hand cross-over.

For Reverse Detection the 60 V supply required to pick up WKR_1 goes out from the relay room through conductors 2 (-) and 4 (+). The incoming supply to the relay room comes through conductors 3 (-) and 1 (+). This is for both left hand and right hand crossover.

3.4.13 It is absolutely must that the correspondence between the point group and the site condition of both the machines for both N and R positions is verified whenever any wiring changes or cable testing or machine replacement or detection assembly replacement or any operation involving cables is carried out. Also along with this detection assembly contacts and CH contact of both the machines for both N and R positions must be broken to ensure that the point correctly fails when these are broken.

3.4.14 Indication Details:

A look at the indication circuits tells us.

a) The counting in dominos is always such that the indication bulb for RG comes at terminal no. 3. The counting from 1 to 15 can then be easily done.

b) During point operation the white slits start flashing as soon as WKR_1 drops. These flashing white slits change over to the other position i.e. to reverse position as soon as (R) WLR_2 picks up in N to R operation and to normal position as soon (N) WLR_2 picks up in R to N operation. Thus if the flashing white slits change to the other position, it means that the point group has operated to the (R) WLR_2 / (N) WLR_2 stage.

c) If WKR_2 picks up while W (N) R is up i.e. the point circuit is in the detection mode one strip will be flashing white due to WKR_1 being dropped by WKR_2 and the other strip opposite to the point group position will be flashing red. A common example of the above condition is when the point is crank handled to the other position. If the point group is normal the reverse slit will be flashing red.

d) During point operation by route setting, the point locking indication will flash till WKR_2 picks up to drop WLR

e) Z_2WR_1 is used for both Normal and Reverse indications of the point whereas Z_2WR_2 is used only when (N) WLR_3 is up i.e. for normal indication only. Also Z_2WR_2 picks up through the sub route or overlap which only requires the point to be Normal for Straight Movement.

3.4.15 It is interesting to note the effect of a false feed on cable conductors. The various cases are detailed below. It is important to note how the fault is detected in each case by the circuits.

3.4.15 a) Point is Normal

i) If 60 V positive comes on conductor no.1, the 60 V fuse is blown off. WKR_1 then drops. This is because conductor no.1 carries outgoing 60 V negative from the relay room when the point is normal.

ii) If 60 V positive comes on conductor no.2, the point does not fail as conductor no.2 itself carries 60 V positive incoming to the relay room from the field. If point buttons are pressed then point operation does not take place as WKR_1 does not drop. This happens, as the WKR_3 back contact, which causes WKR_1 to drop, is by-passed by this false feed on conductor no.2.

iii) If 60 V positive comes on conductor no.3, the 60 V fuse gets blown off and WKR_1 drops. This happens as conductor carries 60 V negative outgoing from the relay room when the point is normal or reverse.

iv) If 60 V positive comes on conductor no.4, the point does not fail as conductor no.4 carries

60 V outgoing positive from the relay room when the point is normal or reverse. When the buttons are pressed for point operation the point does not operate, as WKR₁ does not drop.

v) If 60 V negative comes on conductor no.1, the point does not fail as conductor already carries 60 V negative as explained above. When the buttons are pressed for point operation, WKR₁ drops and the point group operates. WR picks up and 110 V supply is extended to the point. As soon as the point operates both the operation contacts 1\1a and 2\2a are made. Due to this 110 V positive comes on conductor no. 1 and since N 60 and N 110 are looped, the 110 V fuse gets blown off.

vi) If 60 V negative comes on conductor no.2, WKR₂ gets picked up and the point fails. When the buttons are pressed for point operation, the point group operates. WR picks up but the 110 V fuse gets blown off immediately as for point operation 110 V positive goes from conductor no.2 and N 60 and N 110 are looped.

vii) If 60 V negative comes on conductor no.3, the point does not fail as conductor no.3 carries 60 V negative as explained above. When the buttons are pressed for point operation, the point group operates. The point also operates but the 110 V fuse blows off before WKR₃ picks up. WR then drops due to WJR dropping after time delay. Since WKR₃ has not picked up WKR₂ remains up and W(R) R remains up. Due to this WKR₁ does not pick up and the point remains failed.

viii) If 60 V negative comes on conductor no.4, WKR₂ picks up and the point fails. When the buttons are pressed the point operates but WKR₂ picks up as soon as W(R) R drops. Due to this the point remains failed.

b) Point is Reverse

i) If 60 V positive comes on conductor no. 1, the point does not fail as conductor no.1 carries incoming 60 V positive to the relay room when the point is reverse. When the buttons are pressed for point operation, the point operates. As soon as W(R) R drops the 60 V fuse blows off and the point remains failed. This happens as when the point is normal, conductor no. 1 carries outgoing 60 V negative from the relay room.

ii) If 60 V positive comes on conductor no.2, the 60 V fuse gets blown off. This happens as conductor carries outgoing 60 V negative from the relay room when the point is reverse.

iii) If 60 V positive comes on conductor no.3, the 60 V fuse gets blown off as conductor no.3 carries incoming 60 V negative to the relay room whether the point is normal or reverse.

iv) If 60 V positive comes on conductor no.4, the point does not fail as conductor no.4 carries outgoing 60 V positive when the point is normal or reverse. When the buttons are pressed for point operation WJR picks up and the point group operates. WR picks up and drops immediately as B 60 is shorted to N 60 through WR pick up contact and W(R) R pick up contact.

v) If 60 V negative comes on conductor no.1, WKR₂ picks up and the point fails. This happens as conductor no.1 carries incoming 60 V positive to the relay room when the point is reverse. When the buttons are pressed for point operation, WJR picks up and the point group operates, and as soon as WR picks up the 110 V fuse is blown off. This happens as conductor no. 1 carries 110 V positive for point operation and N 60 and N 110 are looped together.

vi) If 60 V negative comes on conductor no.2, the point does not fail as conductor no.2 carries outgoing 60 V negative from the relay room when the point is reverse. When the buttons are pressed for point operation WJR picks up but WKR₁ does not drop as the WJR back contact in N 60 path is by-passed. The point hence does not operate.

vii) If 60 V negative comes on conductor no.3, the point does not fail as conductor no.3 carries

incoming 60 V negative to the relay room when the point is normal or reverse When the buttons are pressed for point operation, WJR picks up but WKR₁ does not drop .The point hence does not operate.

viii) If 60 V negative comes on conductor no.4. WKR₂ picks up and the point fails as conductor no.4 carries outgoing 60 V positive from the relay room when the point is normal or reverse when the buttons are pressed for point operation, the point operates. WKR₂ remains picked up and the point remains failed. The above analysis gives us some insight in the important role played by WKR₂ relay in point circuits .It also tells us about the important design parameter of Siemens circuits that the polarity of supply carried by each conductor changes for point operation and for also for normal and reverse positions of the point. This causes such faults as described above to be detected. These are summarized as under

- Conductor no.1 carries outgoing 60 V negative when the point is normal and carries incoming 60 V positive to the relay room when the point is reverse .It carries outgoing 110 V for R to N operation.
- Conductor no.2 carries incoming 60 V positive to the relay room when the point is normal and carries outgoing 60 V negative when the point is reverse. It carries outgoing 110 V positive for N to R operation.
- Conductor no.3 carries incoming 60 V negative when the point is normal or reverse. It does not carry 110 V during point operation
- Conductor no.4 carries outgoing 60 V positive when the point is normal or reverse, It carries 110 V negative for N to R and R to N operation. The above also throws some light on the necessity of looping of N 60 and N 110 and the importance of keeping our Earth Leakage Detectors in proper working order.

3.4.16 Simulation of Outdoor Circuits

For the purpose of testing the indoor circuits, the outdoor circuits can be simulated by connecting the W(R) R pick up contact (terminals 164 and 169) between conductors no. 1 and 3 (terminals 121 and 123) and by connecting a switch between conductor no. 1 and 2 and by looping conductor nos. 3 and 4. It is an interesting exercise to trace the circuits to find out as to how this leads to simulation of outdoor point circuits and how the point group operates when the buttons are pressed. The point can be failed by operating the switch so connected

3.4.17 Resistances in Point Group:

The point group has a number of resistances. Their values and functions are detailed as under –
R1 -220 Ohms, it is connected in series with the second coil of Z₁RWR .It prevents the 60 V positive from being shorted to 60 V negative when (N) WLR₃ drops.

R2 - 220 Ohms, it is connected in series with the second coil of Z₁NWR. It prevents the 60 V positive from being shorted to 60 V negative when (R)WLR₃ drops.

R3 - 600 Ohms, it is connected in parallel with WR back contact in the WR circuit. It reduces the holding current of WR relay .WR requires a higher pick up current. It picks up through its own back contact and holds through **R3**.

R4 - 18000 Ohms, it is connected in series with the WJR condenser and serves to isolate the condenser from the 60 V supply after WJR has picked up.

R5 - 39 Ohms, it is connected in series with the WJR condenser .It reduces the initial charging surge of the condenser and improves the time delay for WJR to drop.

R6 - 270 Ohms, it is connected in series with the coil of WKR₂ relay. WKR₂ relay is connected in series with WKR₁ relay but it does not pick up as it requires a higher pick up current .So when the coil of WKR₁ is not in its circuit the WKR₂ relay picks up. Thus WKR₂ picking up is prevented by WKR₁ coil resistance and R6 in series.

R7 - 1000 Ohms, it is connected in series with the WKR₃ relay and drops the 110 V supply for the WKR₃ relay to pick up which has a 60 V coil.

R8-270 Ohms, R9 & R10-660 Ohms and 680 Ohms respectively. R11-210 Ohms. R8, R9, R10 and R11 are not used in our circuits

3.4.18 Some Wiring Details:

- a) The point group has 180 terminals numbered from 1 to 200 with 141 to 160 as blank. Only 100 terminals are repeated on to the IDF using 60 core and 40 core cables
- b) The fuse wiring is done with 1 mm blue wire from the fuse strip at the top of the point group rack to the point group base plate at terminal no. 101 .The 60 V supply then extends through 1.6 A fuse to terminal no. 101 .For 25 kV A.C. Electrified areas the external supply for WKR₁ circuit is connected through a separate fuse to terminal no.166 and the loop between terminals 101 and 166 is removed.
- c) The 24-core 1 mm cable is connected from the 96 Way Tag Blocks on the k-rack to the base plate of the point group. Thus one 24-core cable can accommodate six-point groups .The 24-core cable is connected to terminals 121, 132,123 and 134 for conductor no. 1,2,3 and 4 respectively.
- d) The wiring from the 96 Way Tag Block to the 8 Way terminal on the k-rack is done using 1 mm coloured wire with colours blue, red, gray and green for conductor no.1, 2,3 and 4 respectively.
- e) The 60 V Return is connected to terminal no. 112 through gray wire. The B 110 V supply from the 6 A fuse is connected to terminal no. 129.The N110V supply is connected to terminal no. 140.The N 110 V Bus Bar is connected to the N 60 Bus Bar .N 60 is also connected to terminal no.111 through gray wire.

3.4.19 TPR Circuits:

A look at the TPR circuits tells us several interesting things.

- a) For a cross-over there are two track circuits .For example for cross-over 10 1/102 there are two track circuits 1011 and 102T .One TPR of one track circuit is picked up in the point group and all TPRs of the other track circuit are picked up outside tile point group. TP₁TP₂R of both the track circuits is picked up inside the point group.
- b) Taking the above crossover, 101 TPR is picked up in the point group in the form of relay no.27.This TPR picks up through the common fuse of the TPR relays which should preferably be line-wise. This 101 TPR picks up through the back contact of TP₁TP₂R relay, which is 28, no relay in the point group.
- c) The TP₁TP₂R relay picks up through the 60 V fuse of the point group and through the pick up contact of 101 TPR i.e. relay no.27 and pick up contacts of TP₁R and TP₂R of 102T.
- d) 101 TP₁R and 101TP₂R relays pick up outside the point group through the 60 V fuse of the point group through the pick up contacts of relay no.27 i.e. 101 TPR.
- e) All TPRs of 1021 are picked up outside the point group through the common fuse of TPR relays. The above also tells us that if the 60 V fuse for TPRs is blown off, all TPRs will drop but if the 60 V fuse for point group is blown off then 101/102 TP₁TP₂R, 101 TP₁ R and 101 TP₂R will drop while 101 TPR (relay no.27) will remain up. Since these relays ate used in GRI circuit the signal will go to danger .For areas without 25 KV A.C. traction since the 60 V fuse is common for internal circuits and WKR₁ circuit, when the 60 V fuse for point group is blown off, WKR₁ will drop and the point indication will become flashing white (since 27 no relay is up) and partly steady red as 101 TP₁R and 101 TP₂R have dropped .The rightmost indication on the point group is for TP₁TP₂R and it will become steady red. The leftmost indication on the point group is for WKR₁ and it will become flashing.

For areas with 25 KV A.C. traction, the TPRs pick up through the internal 60 V fuse for the point group and the fuse for WKR₁ circuit is separate .If the internal 60 V fuse is blown off then WKRI will remain up and 101 TP₁R, 101 TP₂R and 101/102 TP₁TP₂R will drop and 101 TPR (relay no.27) will be up .Due to this the signal will go to danger, the point indication will remain steady white, and the point indication will become partly steady red .The rightmost indication on the point group will be steady red .If the fuse for external circuit WKR₁ is blown off then the TPRs will be up and only the point indication will be flashing white. It is relevant to note here that if the fuse for entire 60 V supply for areas without A.C. traction is blown off then all track circuit indications will be red, all

point indications will be flashing red, all signals indications will be flashing red .If the fuse for TPRs is blown off, all track circuit indications will be red, all point indications will be steady red, all signals will be steady red. For areas with A.C traction if the fuse for entire 60 V internal supply is blown off, all track circuit indications will be steady red, all points will be steady red and all signals will be flashing red .If tile fuse for entire 60 V external supply is blown off, all track circuit indications will be steady red, all point indications will be flashing red and all signals will be steady red.

3.4.20 Connection of indication slides:

The two indication slides of a point machine are connected through the ground connections to the tongue rails The connection should be such that the left hand tongue rail should be connected to the first indication slide looking from the toe of the tongue rail. This will ensure that the roller of detection assembly for the closed tongue rail falls in tile smaller notch of the detection slide. This is an important matter and should be seen by placing the indication slides and observing as to in which notch the roller drops when the first indication slide to the left hand and right hand tongue rail.

3.5 SIEMENS ELECTRIC POINT MACHINES TYPE Bsg antr -9.

Siemens electric point machine type BSG-AN1R-9 (Non-trailable) with internal Locking serves to operate the point tongue rails and lock them in their respective end positions. Provision is available for the detection of both the switch rails, mid stroke operation and crank handle setting of the points.

The rotary motion of the motor is transmitted through reduction gears and transmission assembly and converted into a linear movement of a toothed rack through a pinion. The gear rack drives the switch rails to the required position and the same get locked at the end of its stroke by a segment engaging in the locking slide. The tongue rails actuate the locking slide and detection slides. The locking slide also will be locked in the same manner as gear rack is locked. At the end of the movement of tongue rails, the switching unit in the machines cuts off the operation feed by opening the control contacts and closes the detection circuit by making the detection contacts.

In case of tongue rails not reaching the end position the motor free wheels, after declutching at the end of each operation thus ensuring a smooth stopping. Crank handle contacts break when the crank handle key is inserted and turned so that the crank handle can engage with the extended shaft of motor armature for setting point manually.

3.5.1 The following features are adopted while installing the point machine:

The inner contacts of switch pedestal are detection contacts and outer contacts are control contacts.

The internal wiring of a point machine , based on the type of turn out point for which it is used.

The internal wiring of point *machine* installed at the left side of point is similar to that fitted at tight side. The position of short and long connection detection rods depends upon the position of point machine. If the machine is installed at left side of the point the first one should be short connection detection rod and the second long connection rod. If the machine is at right side of the point the rods should be interchanged. When the point is correctly set, locked and detected in normal position, continuity will be available between main cable cores on terminal No1 with 4 mad 2 with 3. Continuity between 1and 3, 2 and 4 will be available if the point is in reverse setting.

110 Volts D C. machine has a split field series wound motor where as 380 V A.C. 3 phase machine is provided with an induction motor.

The switch pedestals of D.C. machine and A.C. machine are similar but conditions at which their

contacts are being made or broken arc different

In case of D.C. machine, when the motor starts operation its detection contacts break first and then the control contacts make. Similarly, at the end of operation the control contacts break after which the corresponding detection contacts make. Thus the detection contacts and the corresponding control contacts (ND and NC or RD and RC) cannot make simultaneously at any instant.

For AC. machine, the switch pedestal contacts are provided in such a way that when the motor starts operation, its control contacts make first and then the corresponding detection contacts break. Similarly at the end the detection contacts make before the control contacts break. Thus ND and NC or RD and RC will be available simultaneously for a short period while starting and stopping the machine.

Crank handle contact is provided only in the negative side of point operation circuit of D.C. machine where as they are provided in two phases in the case of 3 phase machine.

Relay WKR_2 once picked up through Z_1RWR or Z_2NWR front contact is held through its own stick path in the point relay group of D.C. machine. WKR_2 in point group of 3-phase machine is made to hold in picked up condition with the help of induced voltage in the secondary winding of a current transformer provided externally. Initially when 3-phase supply is switched on both the primary windings of this transformer will get connected in such a way that the voltage induced in the secondary winding will be added up. Once the motor starts and the detection contacts break current can flow through only one primary winding. But the induced voltage in the secondary winding is enough to hold WKR_2 in picked up position. At the end of the operation, when the point is set, locked and detected, both the primary windings of the transformer will be connected in series across the same phase so that the fluxes produced in the two primary windings will cancel each other and therefore the secondary voltage reduces to zero with the result WKR_2 drops.

3.5.2 Point operation and detection circuits of D.C. Machine: (Refer circuit no:3.5)

a) Point Detection Circuit (for normal position):

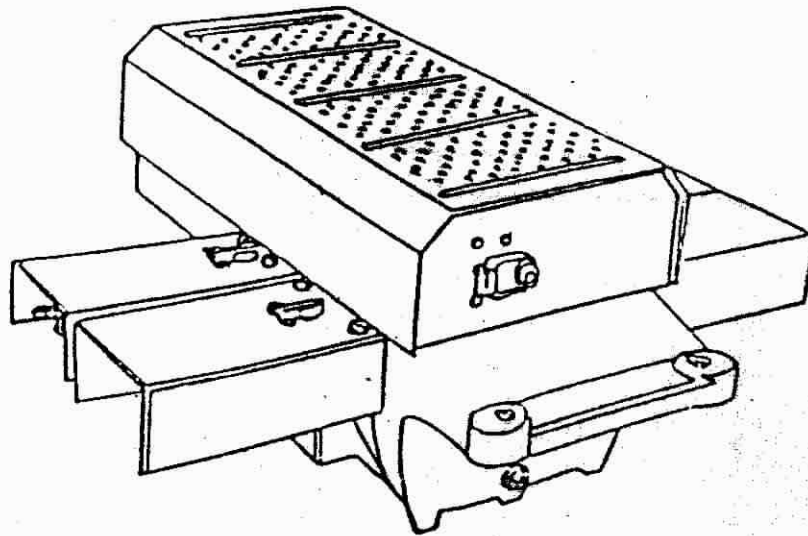
B60V, 270 Ω) resistance, WKR_2 coil, $WKR_3\downarrow$, $W(R)R\downarrow$., conductor No.4, crank handle out contact, armature, reverse field, reverse control contact, conductor No.2, (R) $WLR_3\downarrow$, (N) $WLR_3\uparrow$, $WKRI$ coil, $WKR_2\downarrow$, $W(R)R\downarrow$., conductor No.3, normal detection contact, conductor No.1, (N) $WLR_3\uparrow$, $WJR\downarrow$, $W(R)R\downarrow$, N60V.

Even though current flows through WKR_2 coil and WKR_1 coil in series, WKR_1 alone picks up, proving that the point is correctly set in normal or reverse position, the motor is intact in the point machine and all the four cable conductors are good. WKR_2 does not pick up since the current is not adequate.

b) Point Operation Circuit (from normal to reverse):

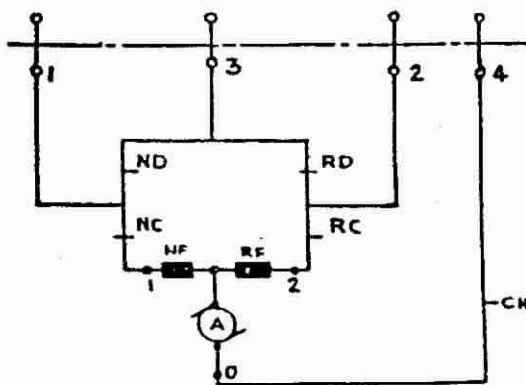
B110V, 6 amps fuse, $WR\uparrow$, $W(R)R\uparrow$, (R) $WLR_3\uparrow$, Conductor No.2, reverse control contact, reverse field, armature, crank handle cut out contact, conductor No.4, $W(R)R\uparrow$, $WR\uparrow$, N110 V.

The motor rotates and when the point is set to reverse the reverse control contact break and reverse detection contact makes, so that B110V is diverted through reverse detection contact, conductor No.3, $W(N)R\downarrow$, 1 K. ohm resistance, WKR_3 coil, N110V. WKR_3 picks up causing WJR to drop and consequently WR also drops which cuts the motor operation feed.



WIRING DIAGRAMS OF SIEMEN'S ELECTRIC POINT MACHINE

110V DC POINT MACHINE



380V AC 3 PHASE POINT MACHINE

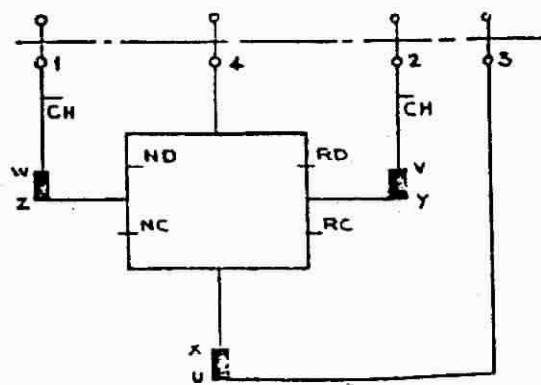


Fig No: 3.2

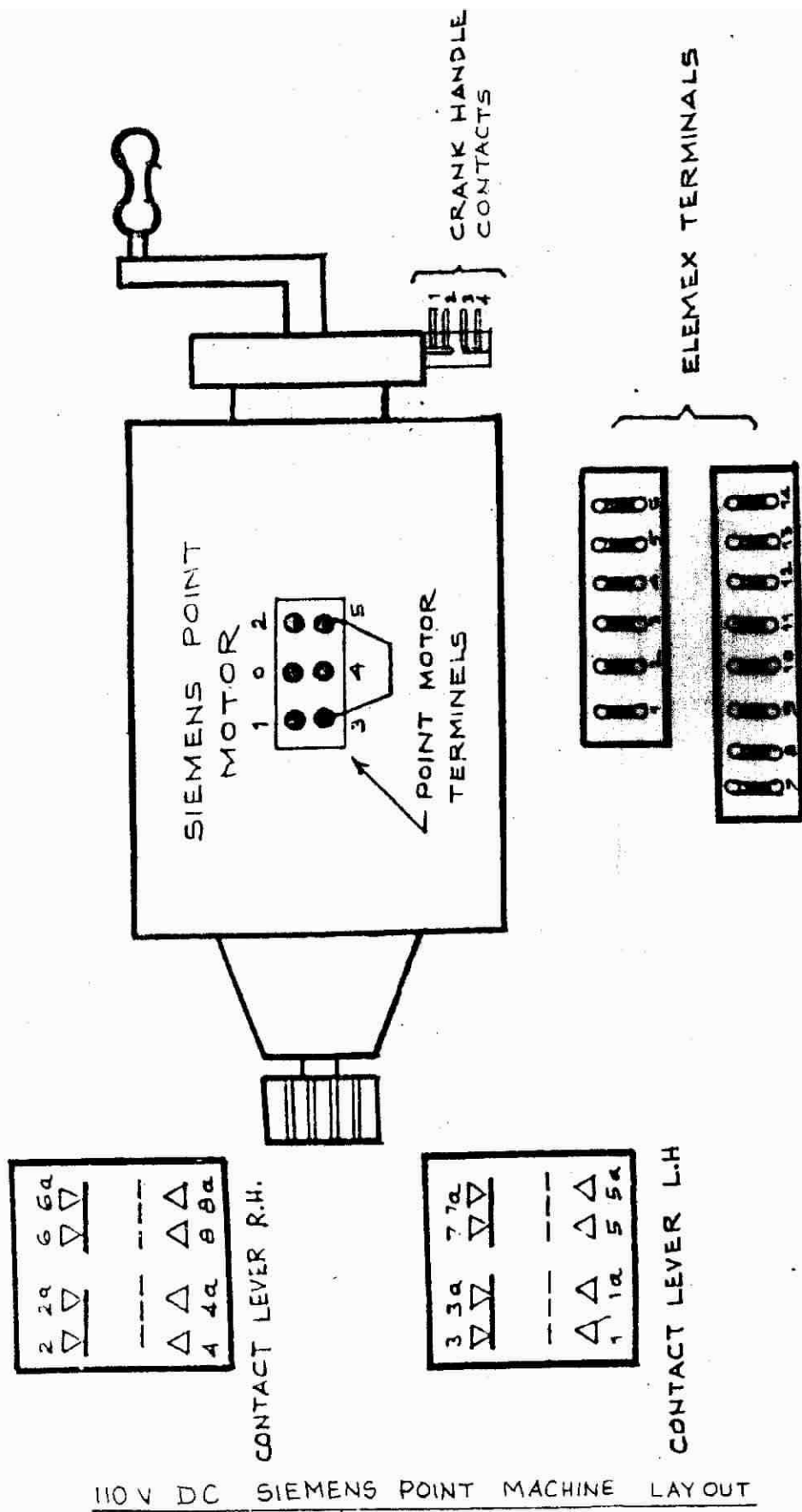


Fig No: 3.3

MOTOR WIRINGS IN SIEMEN'S POINT MACHINE

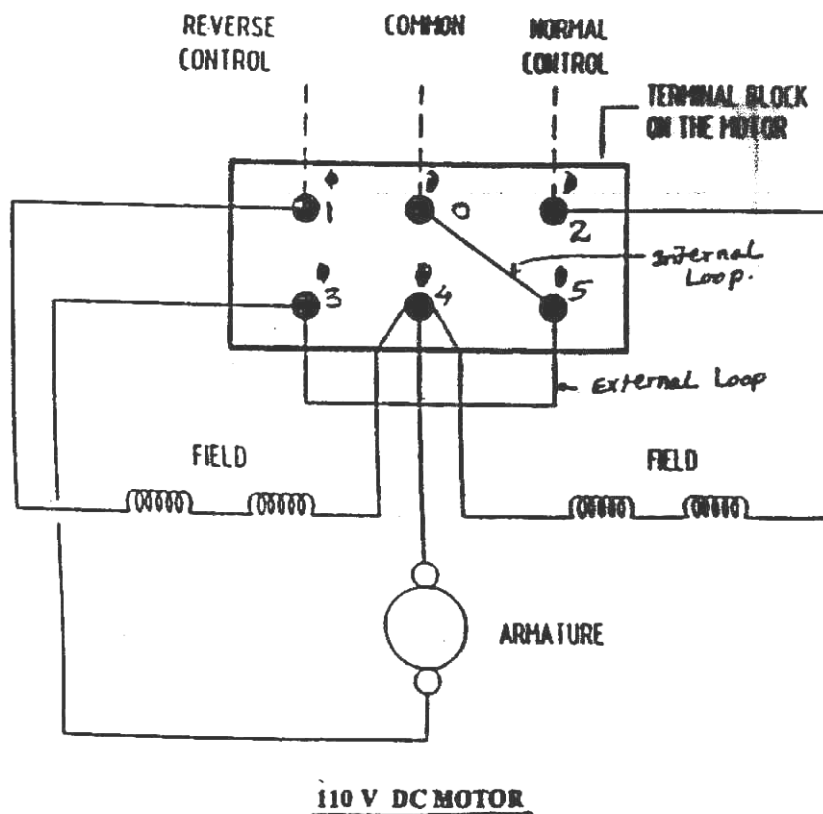
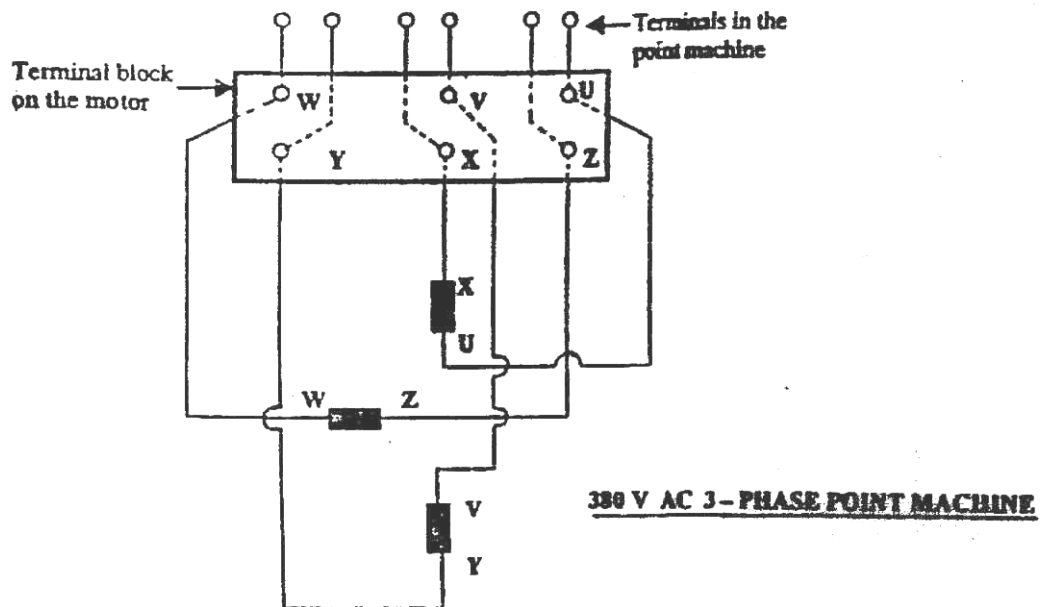
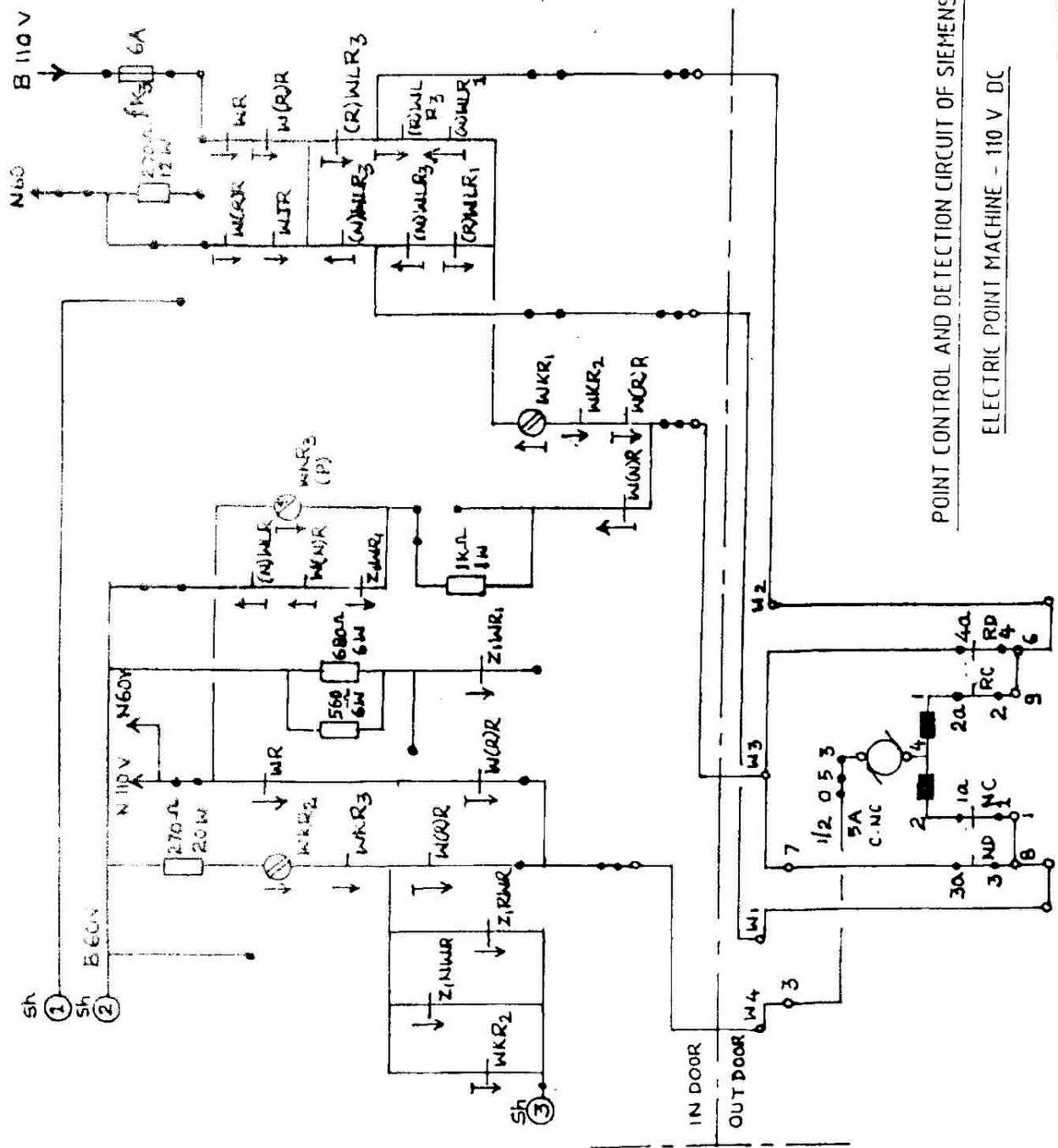
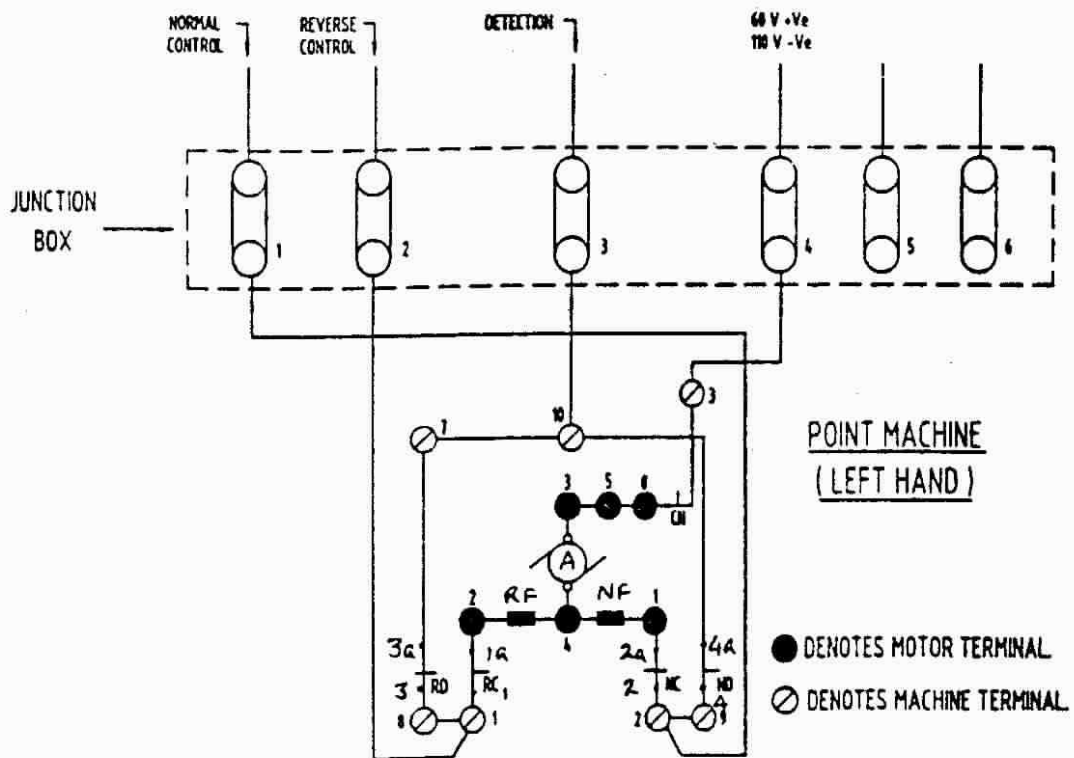
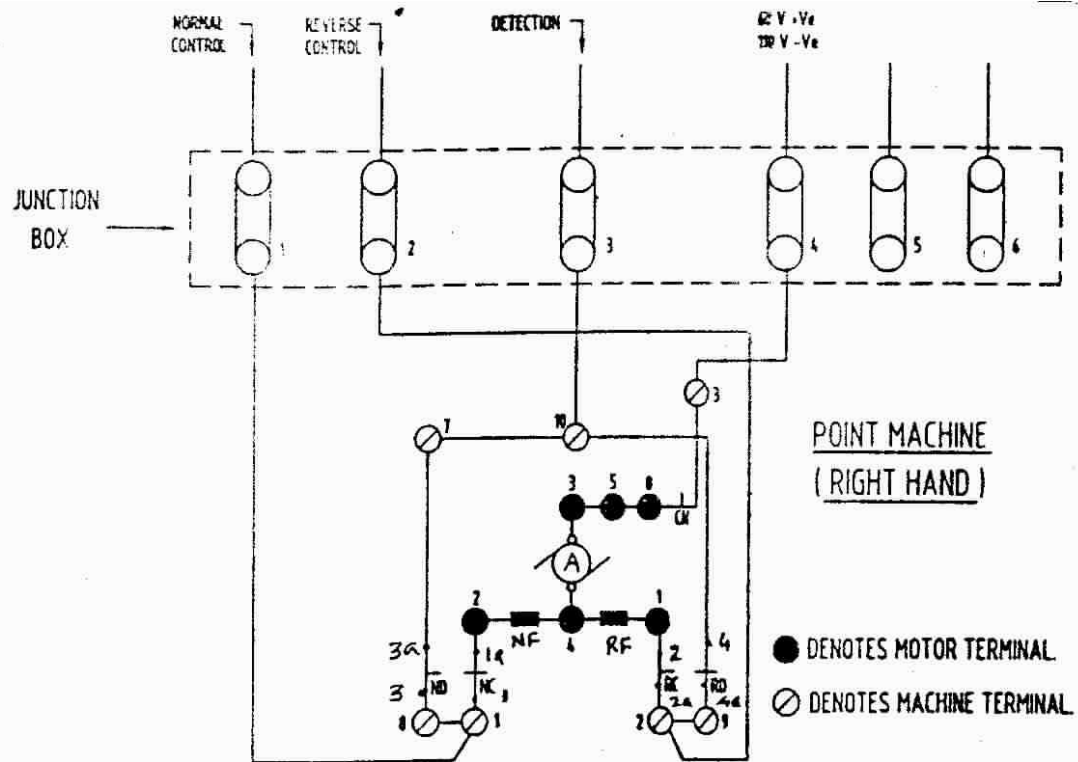


Fig No: 3.4



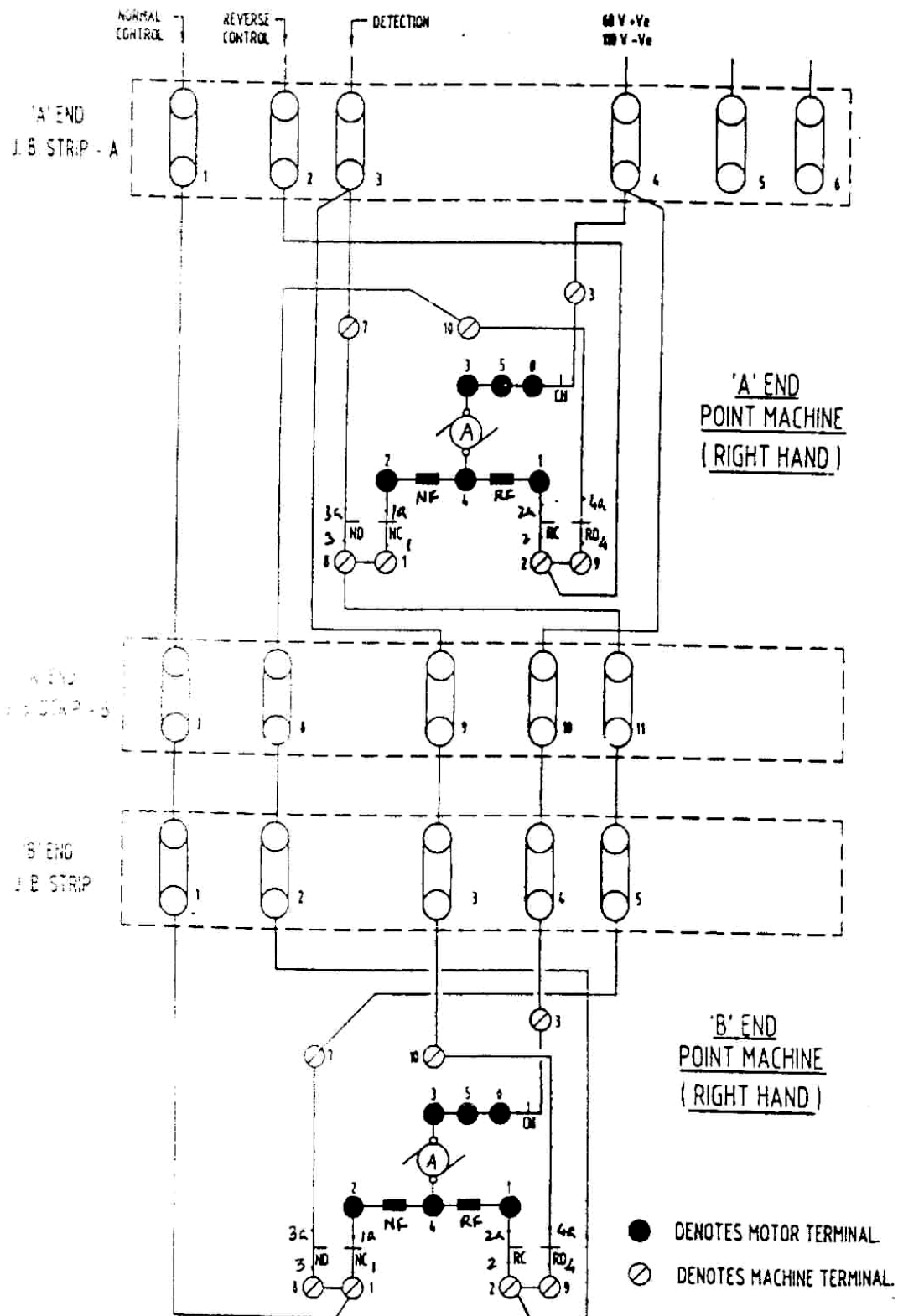
POINT CONTROL AND DETECTION CIRCUIT OF SIEMENS
ELECTRIC POINT MACHINE - 110 V DC

Fig No: 3.5

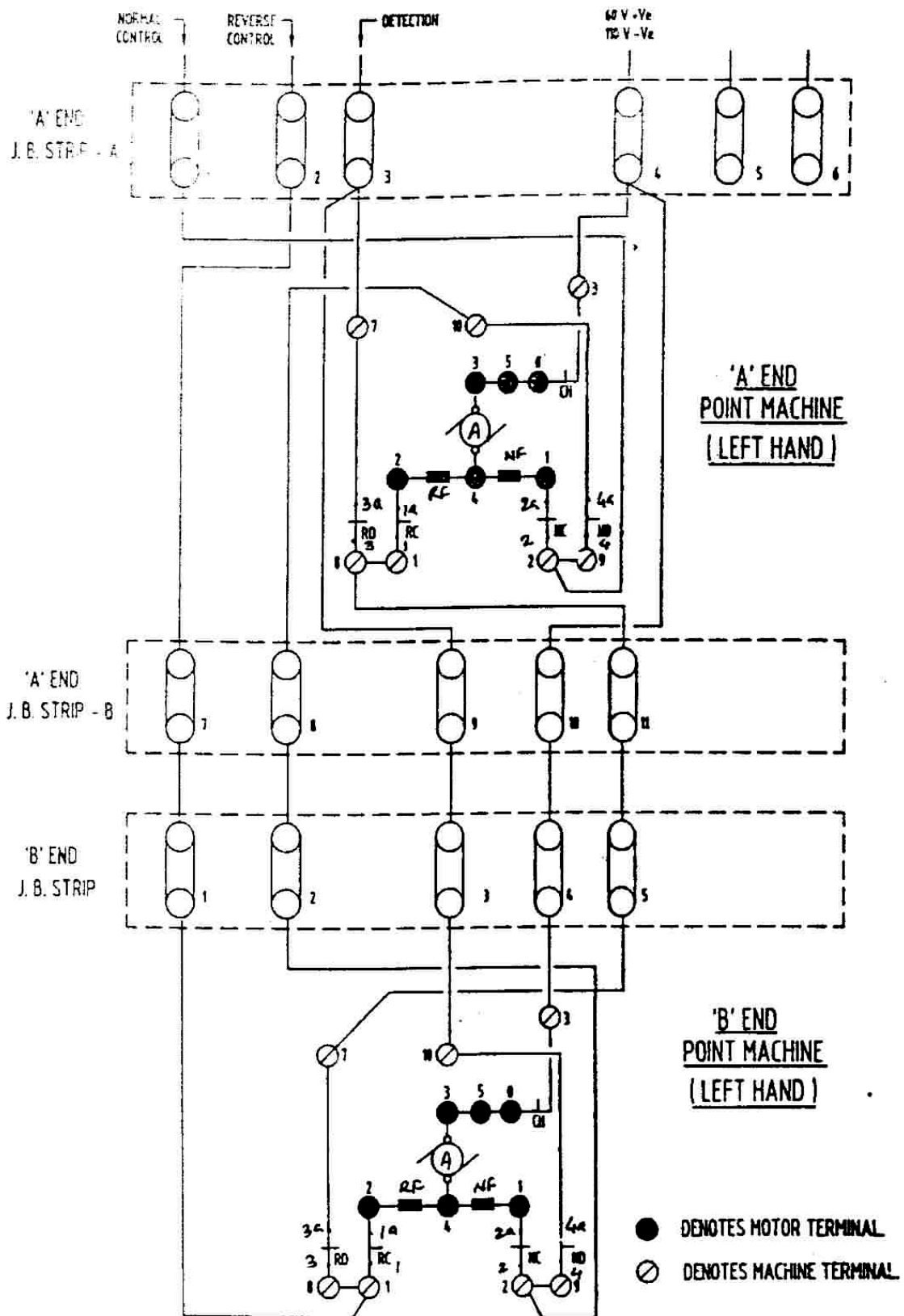


WIRING IN JUNCTION BOX AND SIEMENS ELECTRIC POINT MACHINE FOR SINGLE ENDED POINTS

Fig No: 3.6



WIRING IN JUNCTION BOX AND SIEMENS ELECTRIC POINT MACHINE FOR CROSSOVER POINTS



WIRING IN JUNCTION BOX AND SIEMENS ELECTRIC POINT MACHINE FOR CROSSOVER POINTS

Fig No: 3.8

WIRING DIAGRAMS OF SIEMENS AC 3 PHASE POINT MACHINE

4.1 Point operation and detection Circuits of AC 3 phase machine: (Refer circuit on fig:4.1)

a) Point operation Circuit : The 3 phase supply to operate the point from normal to reverse is connected as given below:

R 380 V, WR front, (R)WLR1 front, (N)WLR3 back, W1, CH ½, W-Z, ND, W4, W(N)R back, d5-d4 and N 380 V.

Y380 V, WR front, d1-d2, WR front, W(R)R front, (R) WLR3 front, W2, CH ¾.V-Y, RC, X-U, W3, W(R)R front WR front and B380V.

With the flow of phase current through the W-Z and the line current through V-y and X-U of the stator windings of the 3 phase motor, a rotating magnetic field is produced which causes the rotor to rotate.

When the rotor starts rotating NC contact makes (before NO breaks) so that 'R' phases is connected to 'Y' and 'B' phases through the stator windings, forming a star connection. Now ND breaks and therefore the neutral is disconnected. At the end, when the point is set to reverse, RD makes (before RC breaks) so that the 'Y' phase is connected to neutral through the stator winding V-Y. Now, the current of the same phase will be flowing through the two differentially wound primary windings of the transformer and therefore the resultant Ampere Turn of the primary become zero. WKR₂ drops and consequently WR also de-energizes cutting off the 3 phase supply to the point machine.

Sequential operation of points are ensured for cross over points.

b) Point Detection Circuits: The 60V detection circuit is completed, proving all the three stator windings, detection contacts and the corresponding control contacts in addition to proving all the four cable conductors for picking up WKR₁. The detection circuits is completed as given below:

In case of cross over points, the stator windings of last operated point motor is proved in addition to detection contacts of both end machine. The control contact in parallel with another set of detection contacts of the last operated machine also is proved in this circuit.

4.2 Positions of detection and control contacts of switch pedestals in DC and AC machines

S.No	Position/setting of the point	Position of detection/ control contacts	
		DC Machine	3 Phase Machine
1	When the point is normal (N)	ND makes RC makes	ND makes RC makes
2	When the point is Reverse (R)	RD makes NC makes	RD makes NC makes
3	While starting the operation from N to R	NC makes after ND breaks	NC makes before ND breaks
4	During operation from N to R	RC makes NC makes	RC makes NC makes
5	While ending the operation from N to R	RD makes after RC break	RD makes before RC breaks
6	While starting the operation from R to N	RC makes after RD breaks	RC makes before RD breaks
7	During operation from R to N	NC makes RC makes	NC makes RC makes
8	While ending the operation from R to N	ND makes after NC breaks	ND makes before NC breaks.

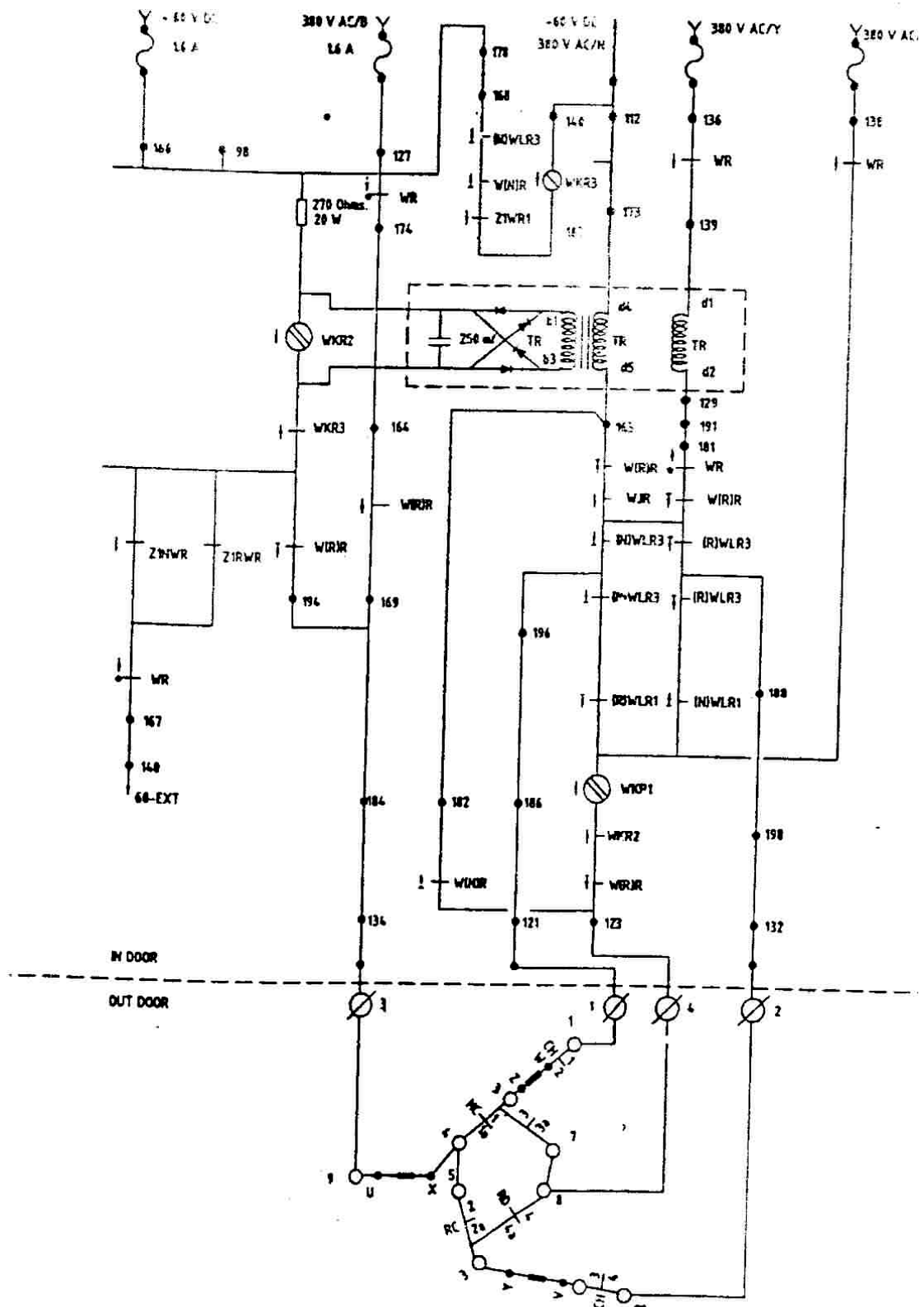
4.3 Important parameters of D.C. machine and 3-phase machine

S.No	Parameters	D.C.Machine	3 Phase Machine
1	Type of motor	Split field dc series	3 Phase induction
2	Minimum operating voltage	60volts DC	300 v AC, 3 phase 50 Hz
3	Nominal operating current	2.5 to 3.0 A	-----
4	Maximum operating current	4.0 to 5.0 A	1.8 to 2.0 A
5	Speed of the motor	1700rpm	1400RPM
6	Out put of the motor	440w	450W
7	Minimum throw of the machine	94mm	94 mm
8	Maximum throw of the machine	143mm	143 mm
9	Normal operating time of a point	3.0 to 4.0 seconds	3.5 to 4.5seconds
10	No. of cable conductor required : (a) Between relay group to first machine (b) Between first and second machine	 4 5	 4 8

4.4 Advantage of 3 Phase machine over DC machine:

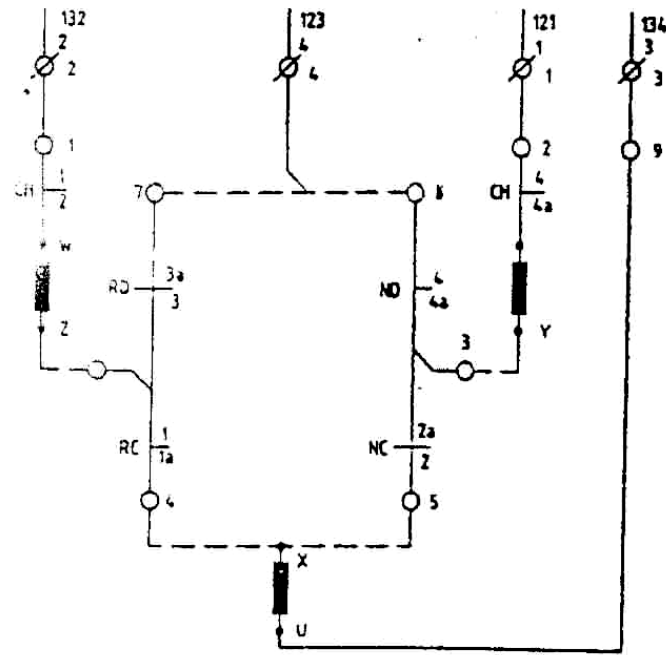
- 1)It is totally is induced to AC induced voltages in 25 KV AC electrified area.
- 2)The range of operation is high due to lesser transmission losses.
- 3)Minimum and easier maintenance due to the absence of commutator, carbon brushes and spring for carbon brush.

The only disadvantages of 380 volts AC 3 phase machine is due to its high operating voltage and consequent human risk . Extra precaution are to be taken to Safe guard against this problem.

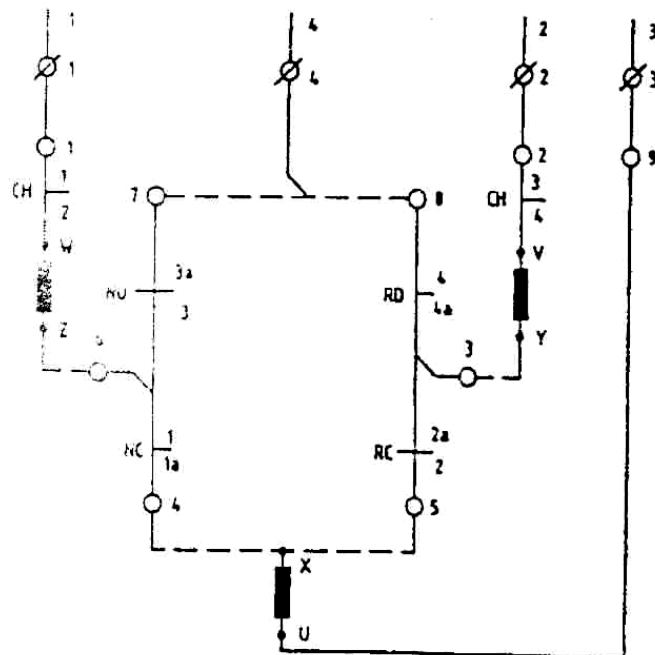


POINT CONTROL AND DETECTION CIRCUIT OF SIEMENS ELECTRIC POINT MACHINE - AC - 380 V - 3 PHASE

Fig No: 4.1



WIRING DIAGRAM OF SIEMENS ELECTRIC POINT MACHINE
AC - 380 V - 3 PHASE (LH M/C)



WIRING DIAGRAM OF SIEMENS ELECTRIC POINT MACHINE
AC - 380 V - 3 PHASE (RH M/C)

Fig No: 4.2

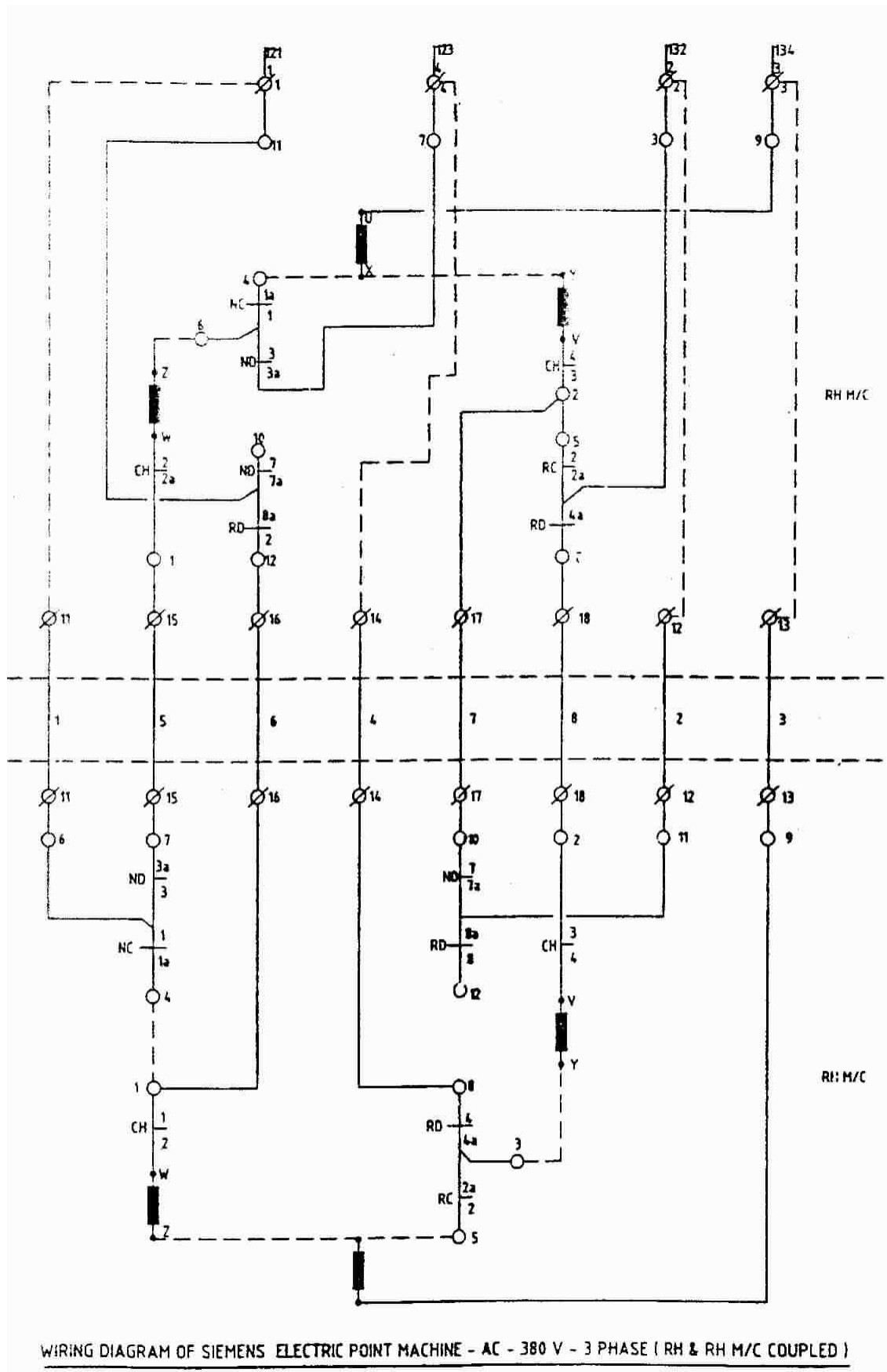
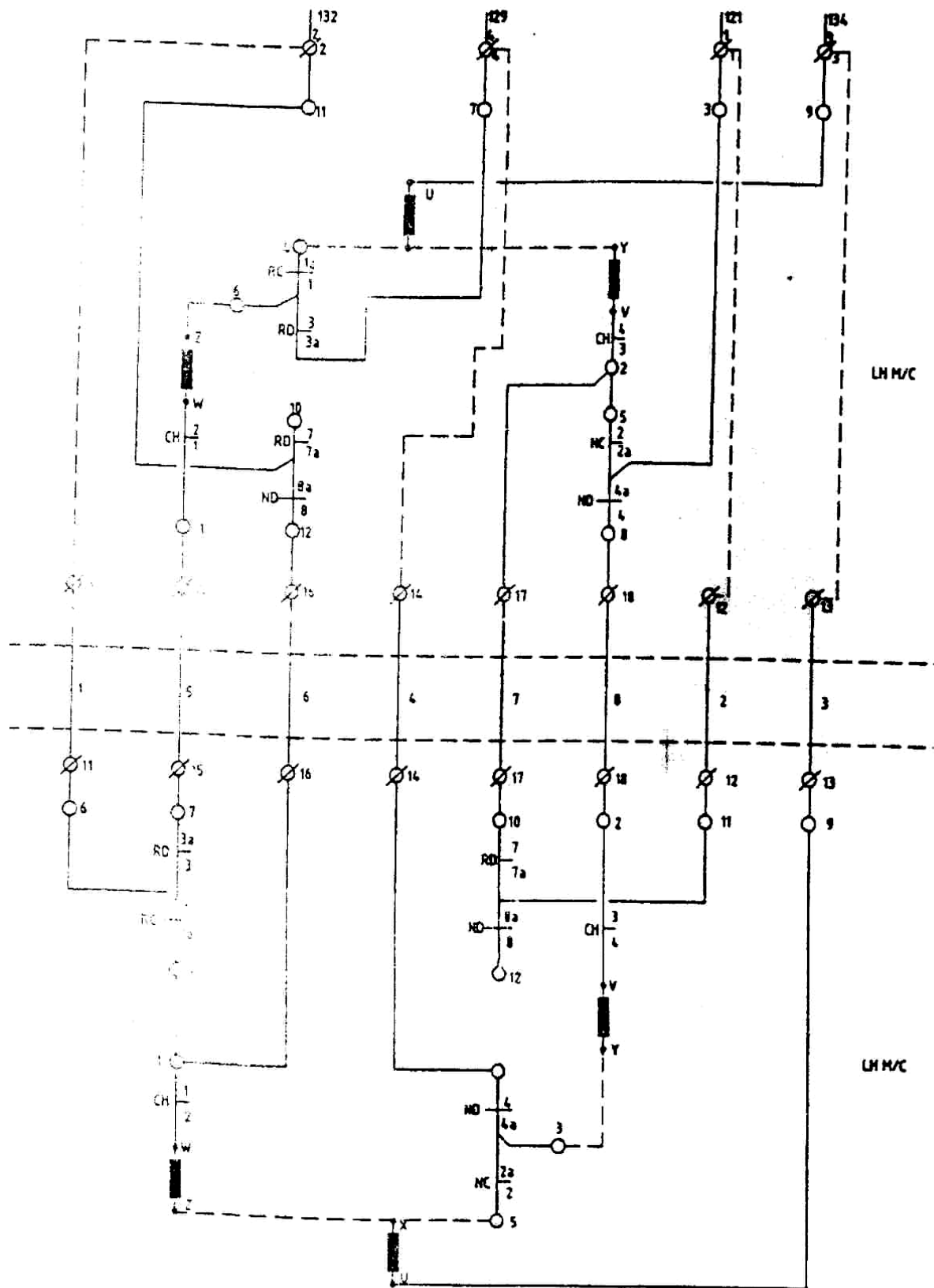


Fig No: 4.3



WIRING DIAGRAM OF SIEMENS ELECTRIC POINT MACHINE - AC - 380 V - 3 PHASE (LH & LH M/C COUPLED)

Fig No: 4.4

SIEMENS POINT CHAIN RELAY GROUP

5.1 Point Chain Relay Group:

This relay group is used only in Route Relay Interlocking and placed on the top of the rack just above major point relay group. One chain group can cater for eight major point groups. There are eight WWR relays in it, which pick up one after another and also drop one after another. The pick up contact of one relay (WWR) is used for one major point group to energize Z_1WR_1 relay during automatic operation of point. Thus the picking up of Z_1WR_1 in each major point group is ensured one after another during route setting so that the operation of point relay group/starting of point machine is staggered and not simultaneous.

5.2 Following are the sequence of operation of relays in Point Chain Relay Group:

Z_1WR_1 ↑, **WLR**↑, Z_3WR_1 ↑, 1WWR↑, **WLR**↓, 2WWR↑, 3WWR↑, 1WWR↓, 4WWR↑,

2WWR↓, 5WWR↑, 3WWR↓, 6WWR↑, 4WWR↓, 7WWR↑, 5WWR↓, 8WWR↑, 6WWR↓, WWYR↓,
7WWR↓, Z_3WR_1 ↓, 8WWR↓, WWYR↑.

Note - Relay name in **bold** means they are outside the point chain group.

CONTROL OF OTHER THAN SIEMENS POINT MACHINE WITH SIEMENS POINT SWITCHING RELAY GROUP

6.1 Controls of other than Siemens Point machine using Point Switching Relay Group:

This group relay is used in conjunction with Siemens Point Relay group (major or minor) wherever the operating feed for point machine is required to be arranged locally. This may be necessitated when other than Siemens Electric Point Machine is not Compatible with Siemens Point relay group are used or for point machines which are far away from relay room does not get enough voltage from relay room. The point switching group work like a slave of the main point relay group.

With the route initiated, the main point group initiating relay Z_1WR picks up and relay WLR and Z_1WR_1 picks up.

Z_1WR_1 switches on point switching group by operating Z_1WR of P.S.G. In P.S.G WKR drops and $W(R) R$, $W(R) PR$ and WKR_2 operates.

ZWR_1 of PSG operating opens WKR_1 relay circuit of MPG and $W(R)R$ operates and switches on normal or reverse point initiating relay i.e., $Z1NWR$ or $Z1RWR$. After energizing of these relays WKR_2 and WJR picks up. Simultaneously in case of normal operation of points relays (N) $WLR_{1, 2, 3}$ operate successively. Correspondingly relay (R) $WLR_{1, 2, 3}$ operates for reverse operation. When the third relay operates point initiating relay $Z1NWR$ or $Z1RWR$ drops and switches on point contractor relay WR . WR in main group operating completes the circuit for (N) WR or (R) WR and N/RWR relay operates for both operations. (N) WR or (R) WR and N/RWR picking up WR relay operate, completing the motor operation circuit and the point are operated to the required position. When the point operation is completed WKR_3 of PSG operates WKR_3 of switched on WKR_3 of MPG and relay WKR_2 , WJR , WR in main group and WR , N/RWR in PSG drops, disconnecting point operation supply.

Relay $W(N) R$, $W(N) PR$ in PSG and $W(N) R$ of MPG operate. WKR_2 of PSG drops. $W(N) R$ of MPG operating causes Z_1WR of PSG to drop. WKR_3 of both the groups drop WKR_1 of PSG now operates and closed the circuit for WKR_1 of MPG. Now $W(R) LR$ operates locking the points electrically.

For individual point operation the sequence of operation are same except for locking of point group electrically.

6.2 The sequence of operation is given below:

a) WKR_1 in main point group pick up as given below:

B60V $WR\downarrow$ $WKR_2\downarrow$, 270 Ω Resistance, $W(R)R\downarrow$, $WJR\downarrow$, (N) $WLR\downarrow$, (R) $WR\downarrow$, $W(N)R\uparrow$, $WKR\uparrow$, $W(R)R\downarrow$, $WKR_2\downarrow$, WKR_1 coil, (N) $WLR_1\uparrow$, (R) $WLR_3\downarrow$, $NWR\uparrow$, $WNR\uparrow$, $Z_1WR\downarrow$, $WKR_2\downarrow$, $NWR\uparrow$, $WNR\uparrow$, $NWR\uparrow$, $W(N)PR\uparrow$, $WKR_3\downarrow$, N-60. WKR_1 in main point relay group picks up.

b) Normal Detection Circuit:

WKR_1 relay in point switching group pick up as given below:

B60V, 270 Ω resistance, WKR_2 coil, $W(N)PR\uparrow$, $Z_1WR\downarrow$, $W(R)R\downarrow$, 97CT, ND of A, 99 CT, (R) $WR\downarrow$, $WKR_2\downarrow$, WKR_1 coil, $W(N)PR\uparrow$, 100 CT, ND of A, ND of B, 98 CT, (N) $WR\uparrow$, $W(R)R\downarrow$, $WKR_3\downarrow$, (N) $WR_1\uparrow$, $W(R)PR\downarrow$, N60.

c) Normal to Reverse Operation: The relays in the point switching group operates as given below:

Not accommodate because bigger circuit

Fig No : 6.1

Not accommodate because bigger circuit

Fig No: 6.2

Not accommodate because bigger circuit

Fig No: 6.3

For circuit Refer IRISSET - RRI model point No.6

CONTROL OF SIEMENS POINT MACHINE WITHOUT USING POINT GROUP

7.1 Control of point machine in Siemens RRI with out using major point group.

Control of Sunderam Clayton LM 55 or Siemens point machines with out using a point group in relay room an additional relay group called as Siemens contractor relay group located at site is used to work in conjunction with the neutral and interlocked mini groups in the cabin.

When the route is initiated, the concerned point initiating relay Z_1WR picks up and switches on WLR, these two relay front contacts switches on point chain group WWR relays and finally WR_1 operates and during individual point operation when the concern point button and group button is pressed WR_1 operates directly proving tract locking condition etc. WR_1 switches on (R/N) WR_1 relays this relay disconnects a supply to RKR or NKR and RR or NR relays, after dropping of these relays WR_2 relay operates and this relay switches on (R/N) WR_2 and NR/RR picks up. Now the circuit is ready to switch on point contactor relay unit at location. For this buttons are required to be released for individual point operation and in case point operation in route Z_1WR relay drops and finally WR_1 relay drops and now RWR or NWR relay operates at location, this relay switches on point contactor relay group. By operating N/R relay, W(R/N) R relays, XR and finally WCR relay. WCR relay is a contactor relay, having heavy-duty front contacts, with these. Contacts point operation supply is extended to point machine, once the point is set detected and locked in normal or reverse WNKR or WRKR picks up and drops RWR/NWR which causes NR, XR WCR to drop and feed to the point m/c is disconnected and now detection supply is extended from location to relay room to operate NKR or RKR once the NKR or RKR picks up and drops WR_2 relay. Through NKR or RKR front contact steady indication is given on panels. If the point is operated in a route W(R)LR relay latches and locks the point circuit electrically and proving crank handle contact in the crank handle unit concern RWKR or NWKR relay picks up.

7.2 Following relays are used in relays room. All the relays are provided in mini groups only.

- | | | |
|------------------|----|---|
| 1) WNR | :- | Point button relay |
| 2) WWNR | :- | Point group button relay |
| 3) EWNr | :- | Emergency point group button relay. |
| 4) Z_1WR | :- | Point initiating relay to respond during route initiation |
| 5) WLR | :- | Points lock relay |
| 6) WWR | :- | Point switching staggering relay |
| 7) WR_1 | :- | Point initiating relay No.1 |
| 8) (R/N) WR_1 | :- | (R) WR_1 :- Reverse point control relay No1.
(N) WR_1 :- Normal point control relay No1 |
| 9) RR | :- | Point group normal proving relay |
| 10) NR | :- | Point group reverse proving relay. |
| 11) WR_2 | :- | Point operation initiating relay No.2 |
| 12) (R/N) WR_2 | :- | (R) WR_2 :- reverse Point control relay No.2
(N) WR_2 :- Normal point control relay NO 2 |
| 13) NKR | :- | Point Normal detection relay |
| 14) RKR | :- | Point Reverse detection relay |

- | | | |
|------------------------------------|----|--|
| 15)W(R/N)LR | :- | Point group electrically locking relay |
| 16)RWKR | :- | Reverse point indication relay |
| 17)NWKR | :- | Normal point indication relay |
| 18) Z ₂ WR ₁ | :- | Panel Point indication controlling relays No1. |
| 19) Z ₂ WR ₂ | :- | Panel Point indication controlling relay No2. |

7.3 Relays provided in Siemens contactor unit: (at site or location)

The Siemens contactor relay unit operates on 24 VDC.

1) **N/R relay** :- NORMAL/REVERSE OPERATION CONTROL RELAY

It is provided with two coils. Once this relay energizes holds for 10 seconds through condenser discharge circuit. This relay does a function of time element relay.

2) **W(R/N)R** :- Point operation controlling relay:- It is an interlocked relay. When

- a) When W(R)R picks up it closes reverse point operation circuits.
- b) When W(N)R picks up it closes normal point operation circuits.

3) **XR** :- One operation only ensuring relay:-

It prevents recycles operation of point, when it is failed to set and locked. This relay is provided with a stick circuit and drops only when the RWR/NWR relay drops.

4) **WCR**:- Point contactor relay:-

The power supply to the point machine is connected through the front contacts of WCR relay. It is provided with heavy-duty front contacts.

Two number of 'Q' series neutral relays are used for switching the point contactor relays are called as RWR and NWR.

RWR:- Switches on the point contactor relay group to reverse position.

NWR:- Switches on the point contactor relay group to normal position.

Two number of 'Q' series relays are used in the location to detect the point normal and reverse position.

a) **WNKR**:- Point Normal Indication relay:-

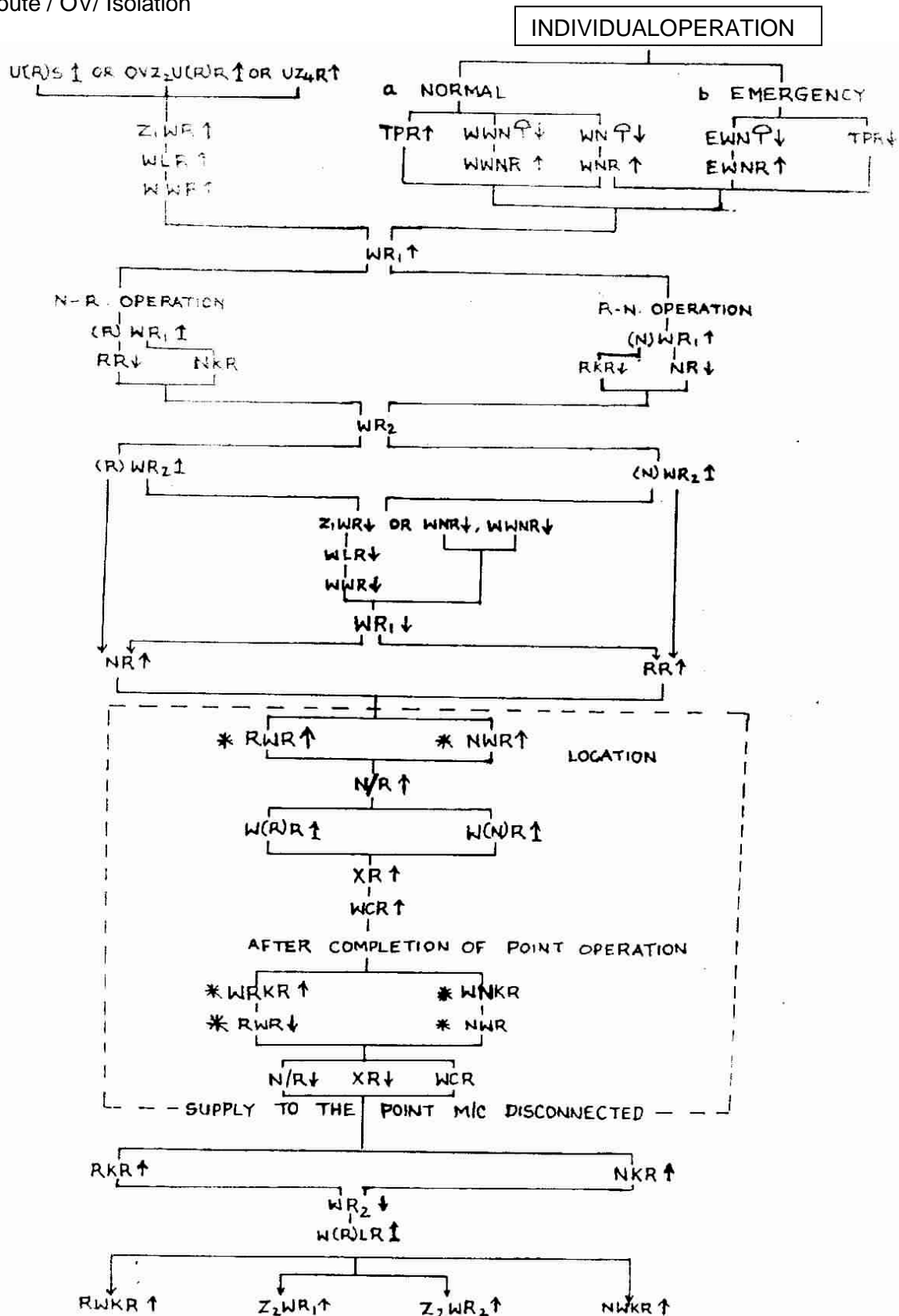
This relay picks proving that the point is set locked and detected in normal position and switches on NKR relay in Relay Room.

b) **WRKR**:- Point Reverse Indication relay:-

This relay picks up proving that the point is set locked and detected in Reverse position and switches on RKR relay in Relay Room.

7.4 Sequence of relay operation

Automatic operation of point
In Route / OV/ Isolation



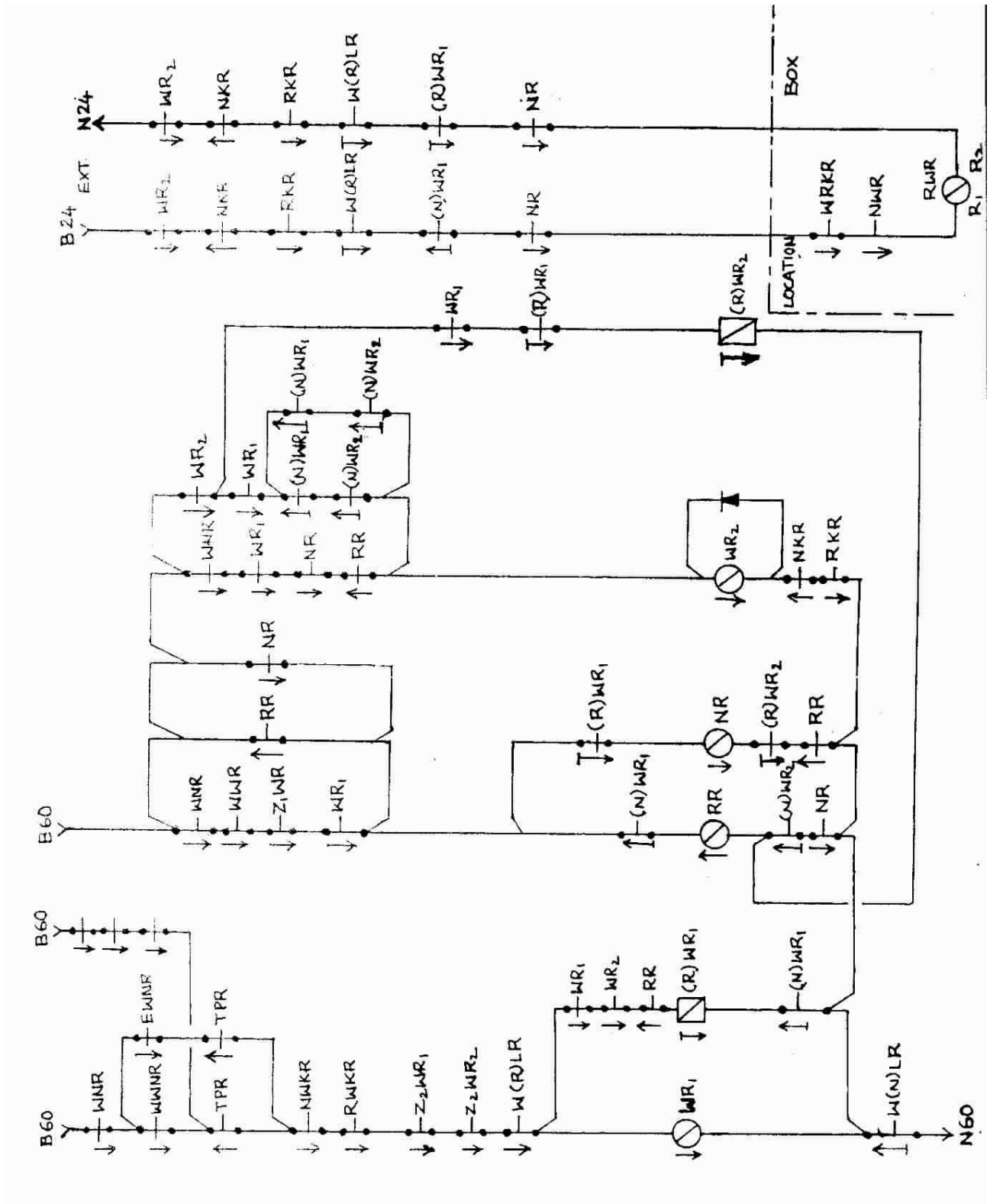


Fig No : 7.1

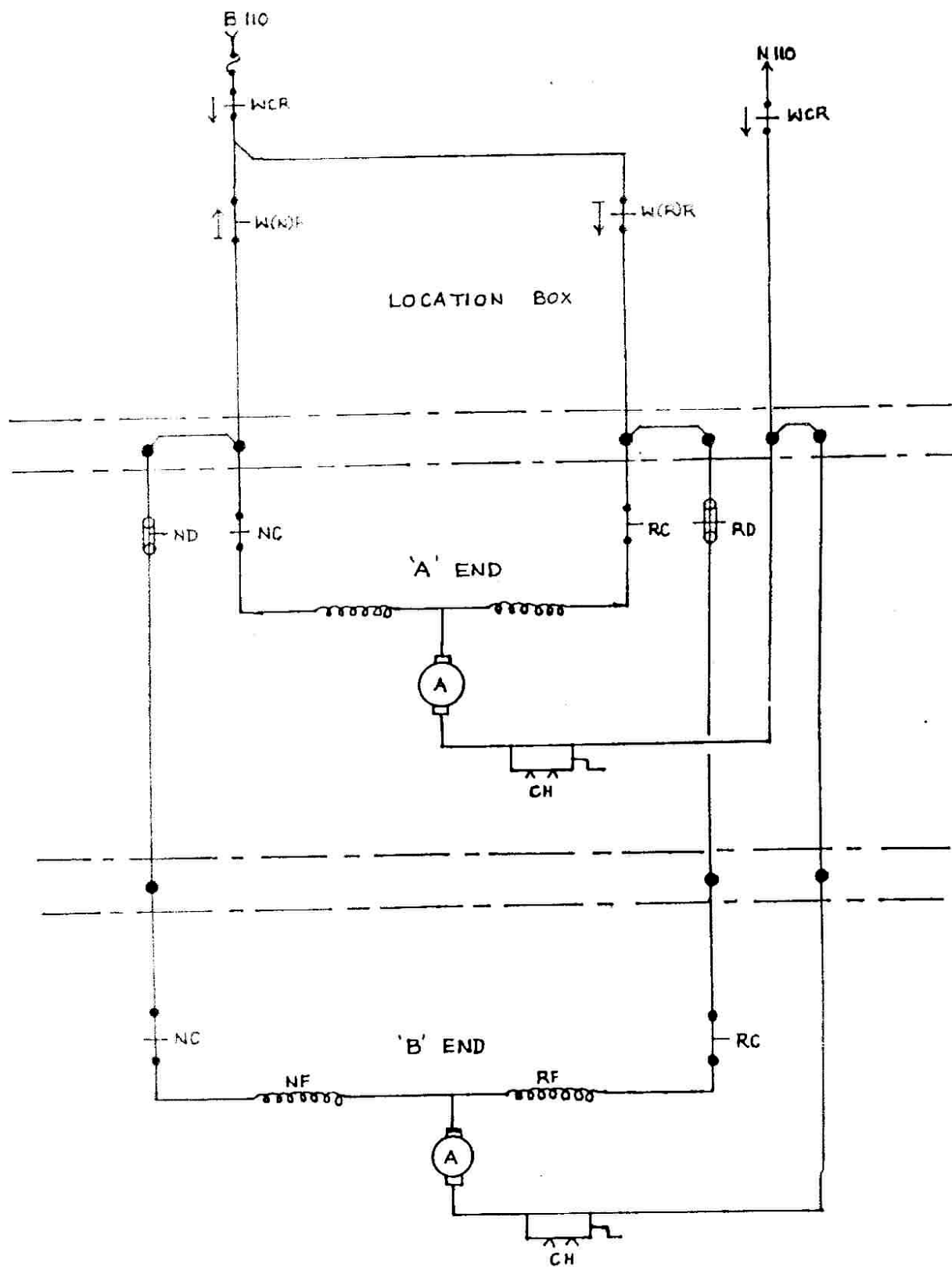


Fig No : 7.2

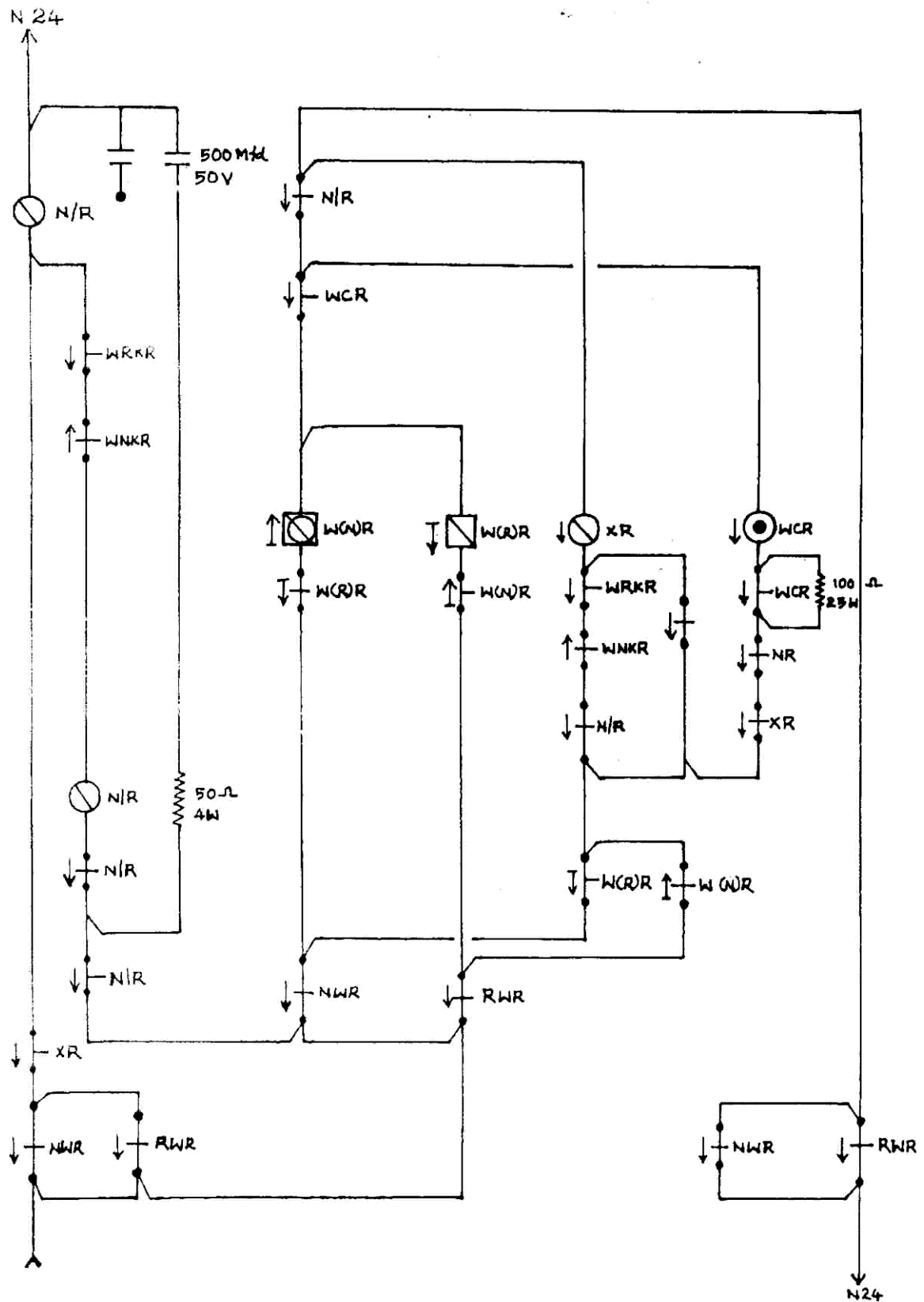


Fig No : 7.3

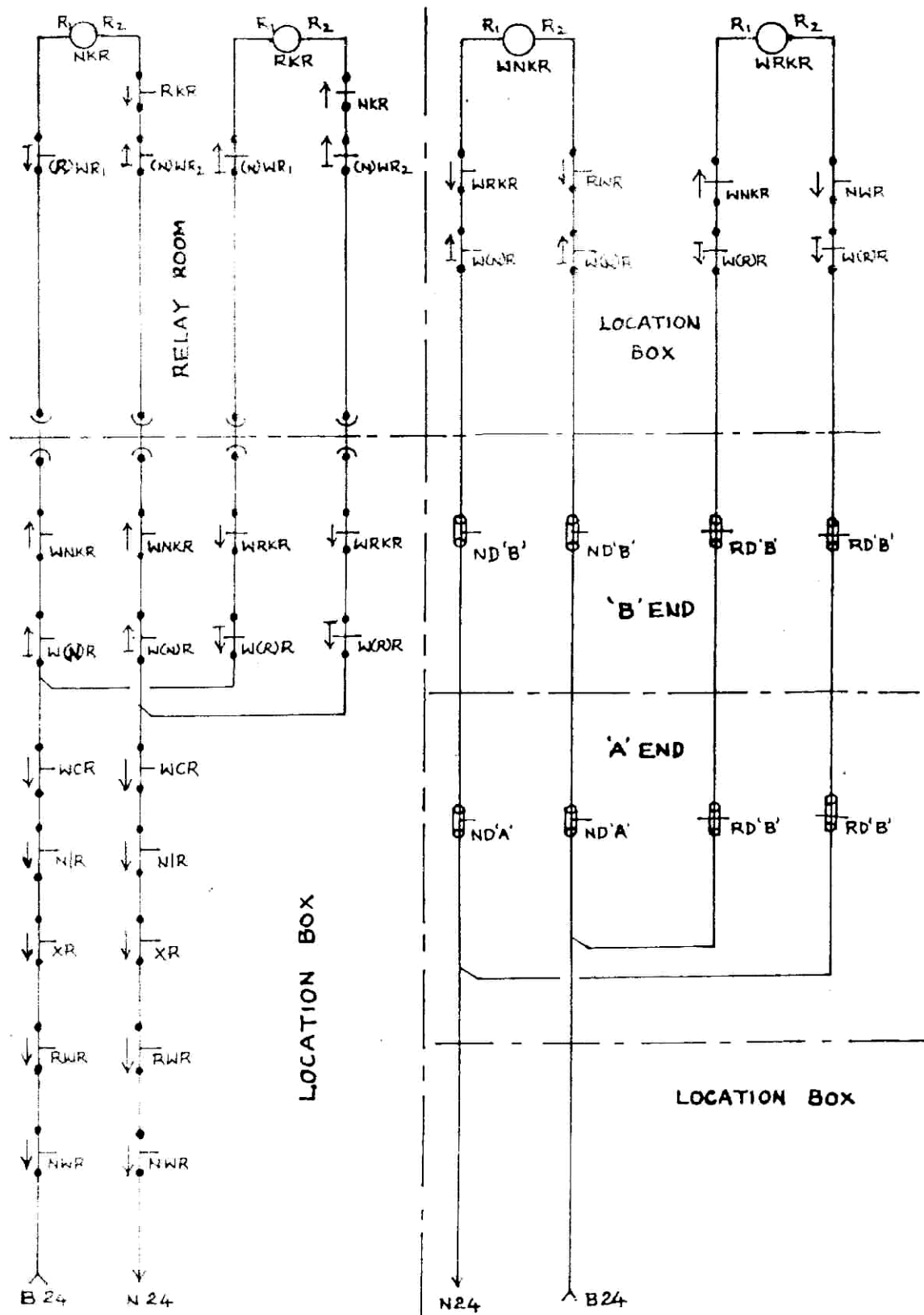


Fig No : 7.4

Sequence of Relay Operation Main point Group and Point Switching group

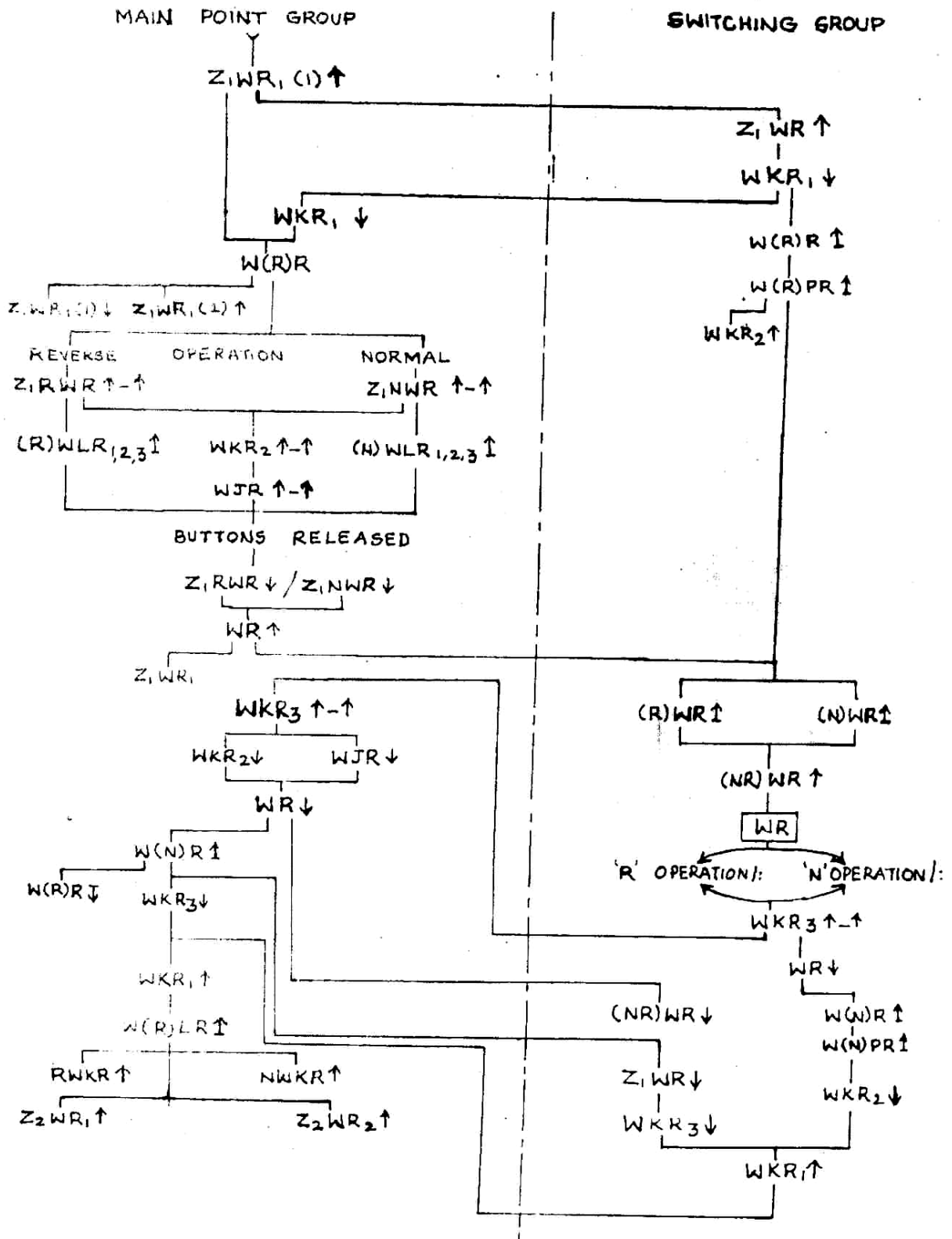


Fig No: 7.5

SEMI AUTOMATIC SIGNALS IN RRI (SIEMENS)

8.1 The semiautomatic signal for main line is first cleared by manual operation and converted into an automatic signal to enable successive trains to be passed without the need for setting the routes. For making the signal to work automatic, after clearing the signal, the concern signal button and AGGN, Automatic working initiating group button red in colour located on top of the control panel have to be pressed simultaneously.

The details of introduction of auto working and its cancellation are dealt with in the following paragraphs. When the signal and route buttons for main line are pressed simultaneously and released, the route will be set and locked and the signal will be cleared. By pressing GN and AGGN button, relay GLSPR picks up and automatic route setting relay AU(R)R operates and latches. AU(R) R operating 'A' marker light lit on the signal.

When the train passes the signal and occupies 1st track circuit, signal goes to danger and relay UDKR drops, proving the sequential actuation of track circuits concern UYR₁ and UYR₂ picks up and sticks. When the train clears route section track circuit relay UDKR picks up. With UYR₁ and UYR₂ relays pick up and proving the indication locking conditions of signal, the set sub route releases U(N)S relay operates. Once the route normalized GLSPR relay drop. When the train clears all the track circuit Automatic lock relay AULR picks up and sticks. This relay drops every time the train passes the signal and picks up when it clears the route until automatic working is cancelled. With automatic lock relay AULR and signal unlocking relay G(N)LR operating, AUZ₁UR automatic route initiating relay picks up. For each semiautomatic signal a separate route initiating relay is provided.

These automatic route initiation relays are interlocked in similar way as the button relays to ensure only one route initiation at a time is possible. This relay operates only after a train has completed its movement over the route has been released. This is achieved by proving in its control circuit that

- a) Auto working is introduced AU(R)R front contact
- b) The previous train has passed completely over the route AULR front contact
- c) Signal is unlocked. G(N)LR front contact
- d) Signal, point and route button is not in pressed condition GNCR, UNCR & WNCR front contacts.

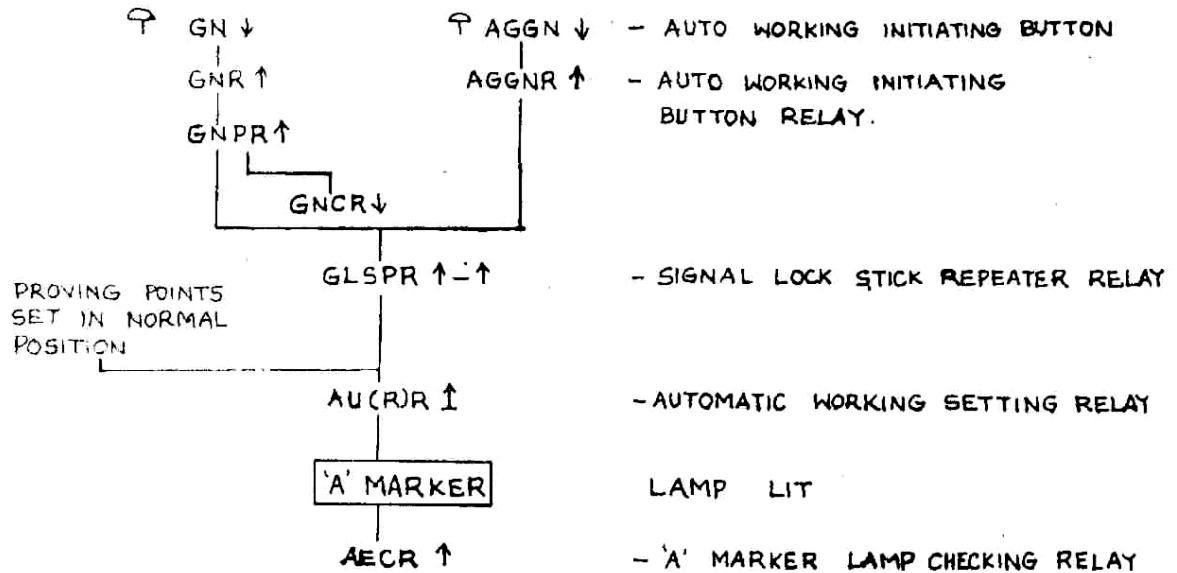
AUZ₁UR operating completes the route initiation circuit. The front contacts of GNPR and UNPR are by passed by AUZ₁UR front contact. Proving other interlocking conditions Mn GZR and ZDUCR relay picks up, after this route setting operation takes place. Once the route is initiated and set, relay GLSR picks up and switches on GLSPR to operate. GLSPR pick up AUZ₁UR relay drops and all the route initiating relay drops and route locking and signal clearance takes place.

8.2 Automatic Working of Signals

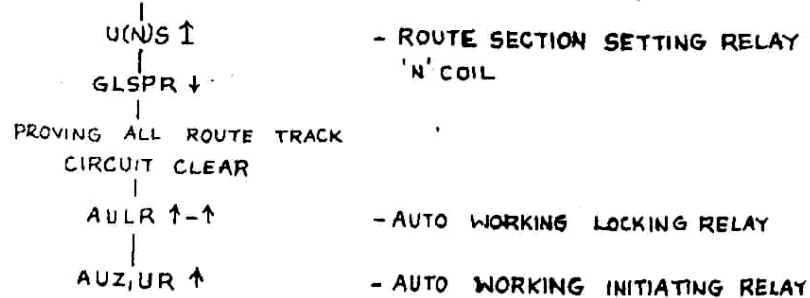
Sequence of Relay Operation

First set the route for main line by pressing concern GN and UN.

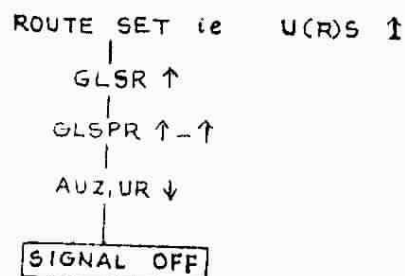
For converting manual working signal to auto working signal, press concern GN & AGGN buttons simultaneously.



When a train passes the signal and clears the route section and still on berthing track



In Route Initiation and Signal Clearance circuit, the front contact of GNPR and UNPR are by passed by AUZ₁UR front contact. The sequence of relay operation for signal clearance is same as in the case of manual operation.



8.3 Cancellation of Automatic working

At any time when it becomes necessary to cancel automatic working to enable diversion route to be set for a train or to put back the signal to on position in case of emergency. The auto working cancellation button to be operated. The cancellation of auto working comes under any one of the following conditions.

- a) Automatic working is initiated and the signal is displaying OFF aspect.
- b) Automatic working is initiated and the signal is displaying ON aspect.

a) When the signal displaying OFF Aspect:

First press signal button and AGGYN button simultaneously. Automatic working cancellation relay AU(YR) picks up and cuts off the supply to 'A' marker lamp and AE(CR) relay drops. Proving signal displaying OFF aspect and 'A' marker light extinguished. Relay AU(N)R (Auto working relay normal coil) operates and latches and once AU(N)R picks up disconnect the supply to AU(YR) and AU(YR) relay drops. Now the signal is working as a manual relay.

b) When the signal displaying ON aspect;

First press signal button and AGGYN button simultaneously auto working

Cancellation relay picks up and sticks, it causes the supply to 'A' marker lamp is disconnected and AE(CR) relay drops.

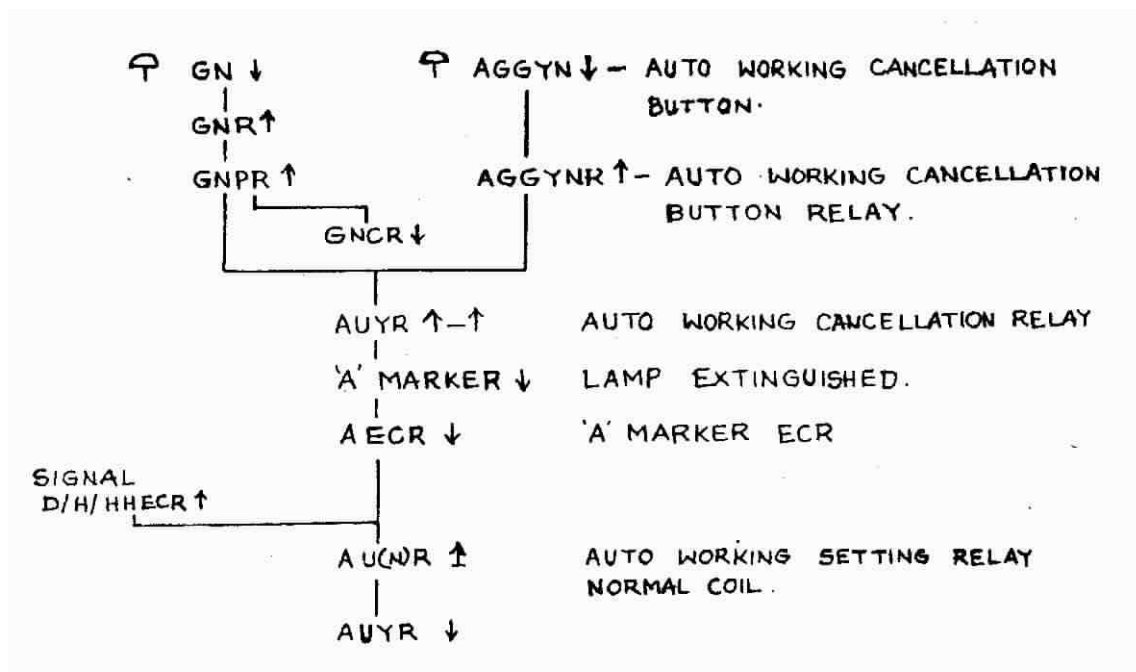
Press signal button and full route cancellation button (EUUYN) simultaneously and release EUUYN button only and then press concern route button cancellation relay EU(YR) picks up releases set route sections, overlaps and auto working of signal.

For circuit explanation refer circuit diagram no : 8.1

8.4 Automatic Working Cancellation

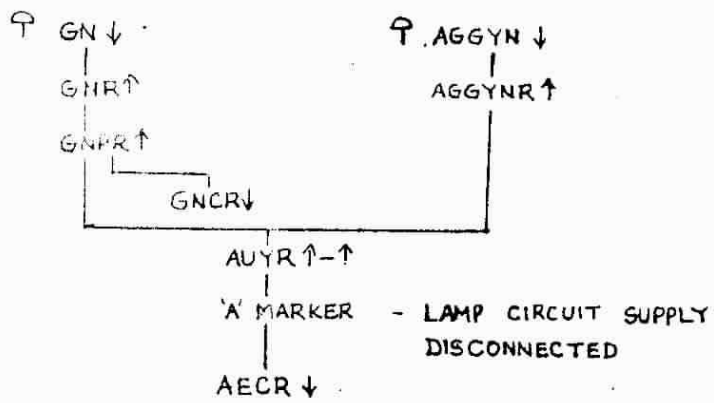
Sequence of Relay Operation :

I. When the Signal is at "OFF" Position :

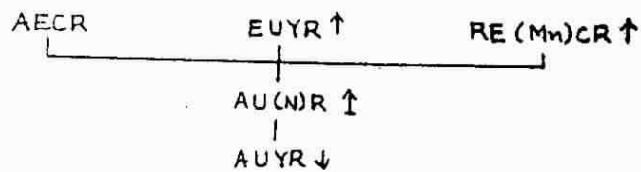


II. When the Signal is at "ON" Position :

a)



b) Press GN & EUUYN Simultaneously .Release EUUYN keeping GN in Pressed condition and press UN.



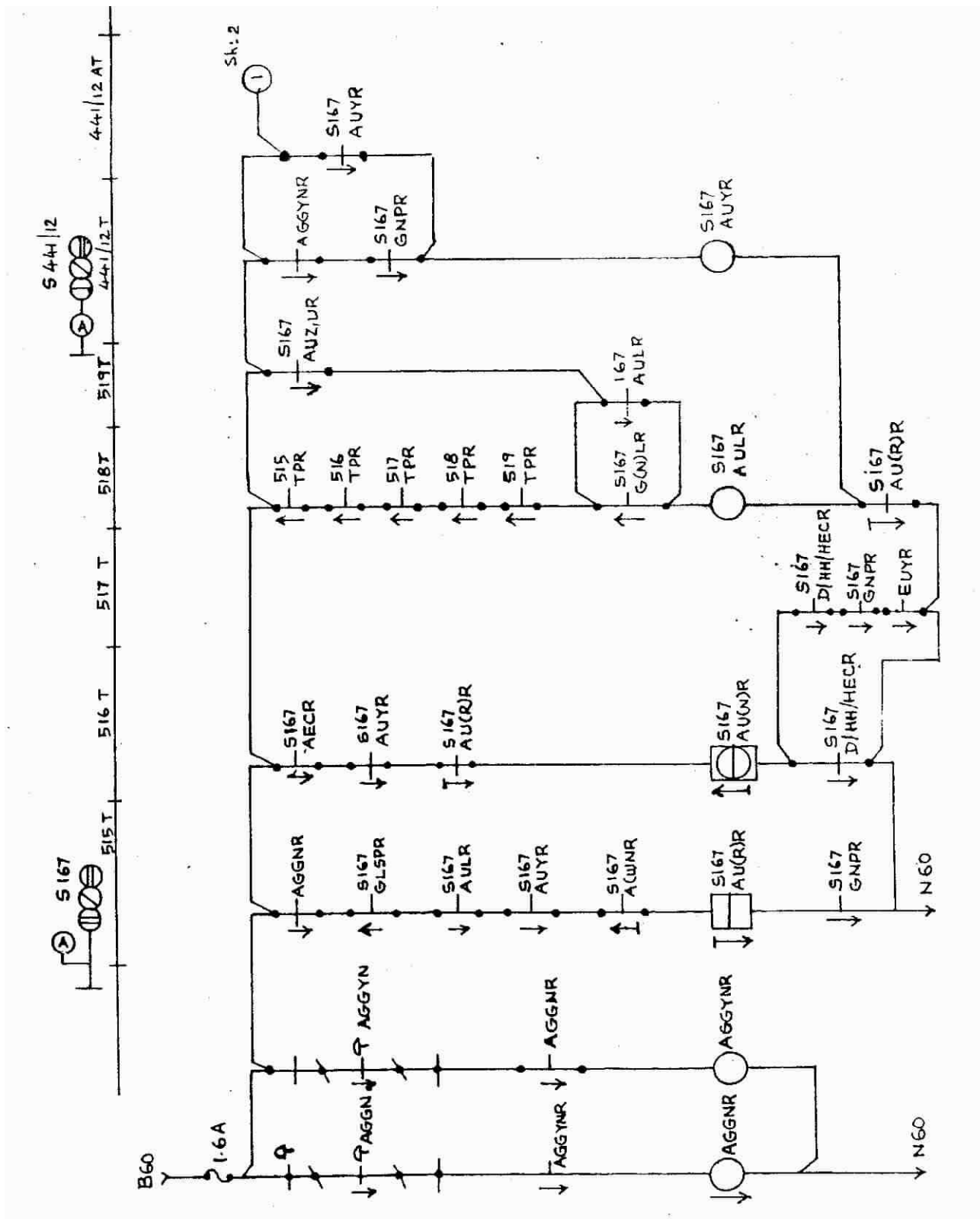


Fig No : 8.1

POWER SUPPLY ARRANGEMENT WITH L.T PANEL

9.1 In route relay interlocking power supply plays a very important role and a not interrupted power supply arrangement should be made available. Therefore, in practice various depending upon the local conditions. In electrified section, traction supply is made available for RRI cabins and local commercial and power supply is also made available. In addition to this, in case of emergencies a stand –by diesel generator is automatically or manually started is made available and thus a continuous uninterrupted power supply is ensured stand by batteries are also provided to keep the circuit elements in their last operated position during the time of change over from main supply to the stand by supply.

Generally, the supply made available is of 3 phase 440v.50Hz and various transformers, rectifiers/ battery chargers are employed to obtain different voltages required for different circuits. In signal lamp supply a constant voltage is required to be maintained for this a constant voltage transformer i.e. voltage stabilizers are employed to overcome the problem of supply fluctuations.

In Siemens RRI, the supply arrangements also take into account the various load. Number of transformer, rectifiers/Battery chargers are employed, and generally the supply arrangement is made as under:

- a) D.C 120 Volts supply for operation of point machines
- b) D.C 60 volts supply for Internal circuit.
- c) D.C 60 volts supply for External circuits
- d) D.C 12 Or 24 volts supply for cutting in relay circuits
- e) A.C 110 volts supply for track circuits.
- f) A.C 110 volts supply for signal lamp circuits.
- g) A.C 24 volts supply for panel indication circuits.

9.2 Power Panel (Low tension panel)

The power supply control panel is located separately in power supply room which consists of various controlling switches, supply indications in front of the panel, ammeters, voltmeters, frequency meters, voltage sensing relays. Flasher relay, Automatic power supply change over facility from main to stand supply whenever the main supply fails various fuses, Air circuit breakers with control equipment for various supplies etc. In addition, earth leakage detector sets for various circuits are also provided separately adjacent to the L.T.Panel.

RRI Bhusaval, central Railway, power supply arrangement circuit is attached for reference.

Ref Fig No : 9.1 to 9.8.

Sr. No	Symbol	Description	Qty.
1	V	Voltmeter 0-500 v	1
2	V1	Voltmeter 0-300 v	1
3	V2	Voltmeter 0-100 v	1
4	V3	Ammeter 0-50 A , CTR 50/5A	1
5	A1	Ammeter 0-100 A	1
6	A2	Ammeter 0-20 A	1
7	A3	Ammeter 0-50 A	1
8	A4	Ammeter 100-0-100 A	1
9	A5	Ammeter 20-0-20 A	1
10	F	Frequency meter	1
11	L1-L9	Indicating lamps, Amber, with Bulb 240 V	9
12	L10-L20	Indicating lamps, Red, with Bulb 240 V	11
13	L21-L22	Indicating lamps, Red, with Bulb 60 V DC	2
14	SP1-SP6	Voltage Monitoring relay 220 V AC	6
15	PB1-PB6	Push Button Knob , Red , with 1No + 1 NC Siemens PB Element	6
16	M1	Control transformer 500 vA	1
17	Flasher	Flasher Unit	1
18	TR1-TR2	Siemens Electronic Timer Tpo 20 40, 220 v	2
19	D1	Diode 100A	1
20	D2	Diode 20A	1
21	CB 1,3,6 M1N,M2N,M3N	Siemens Size 2 Contactor , type 3 TA 22 10—0A, 32A, 2 No + 2 NC, 240V	6
22	M1R	Siemens Size 2 Contactor , type 3Ty1 301-DG, 70A,3No + 3NC, 240V	1
23	M2R, M3R	Siemens Size 4 Contactor , type 3Ty1 301—OF ,70A, 4NO + 2NC, 240V	2
24	CB2,1R1-4R1	Siemens Size 1 Contactor , type 3 TA 21 . 11—0A,16A,1NO +1NC, 240V	5
25	CB 4	Siemens Size 2 Contactor , type 3 TA 1310— 0A,38A,2NO + 2NC, 240V	1
26	CB 5	Siemens Size 1 Contactor , type 3 TA 11, 11—0A,22A, 1NO + 1NC, 240V	1
27	BR 1	Siemens Size 8 Contactor , type 3 Ty1 301-OC, 170A,3NO + 3NC, 60V DC	1
28	BR 2	Siemens Size 2 Contactor , type 3 TC 22, 10-OC,30A, 2NO + 2NC, 60V DC	1
29	M1R2,M2R2	Siemens Size 0 Contactor, type 3 TA61 60-OA 4NO + 4NC, 220V	2
30	XYR	Siemens Contactor, Type 3TA61 60-OB,4NO + 4NC, 60v DC	1
31	1R-4R	Siemens Size 0,Contactor, Type 3TA61 60-OA, 4NO + 4NC, 24v	4
32	BI1,BI1- A,BI6,BI3	Siemens Bimetal O/LRelay 30A19, 17-25A	4
33	BI2,BI2-A	Siemens Bimetal O/L Relay ,30 A19 , 4-6A	2
34	BI4	Siemens Bimetal O/L Relay 30A 19, 25 —40 A	1
35	BI 5	Siemens Bimetal O/L Relay 30A 19 , 14-20A	1

36	CT1 - CT3	Current Transformer 50/5A	
37	SW1	Kaycee Switch SRP 135 VS	3
38	SW2	Kaycee Switch SRP 1412 C	1
39	SW3	Kaycee Switch SRP 136 MA 60	1
40	SW4	Kaycee Switch SRP	1
41	SW 5	Siemens Switch K 138 65 - 64	1
42	NL1 - NL4	Neutral Link Fuse Base SICF I -25 Complete with bakelite Cover , Screw Cap Fuse Base SICF III -25 Complete with bakelite Cover , Screw Cap Fuse Base SICF I -63 Complete with bakelite Cover , Screw Cap Fuse Base SICF III-63 Complete with bakelite Cover , Screw Cap	4
43	F 24, 27, 29, 32, 34, 36, 45, 46, 50, 54, 77	Fuse Link with ring 2D	11
44	F 13-15, 16-18, 19-21, 49, 53, F 78-80.	Fuse Link with ring 2D	14
45	F 75,76	Fuse Link with ring 4D	
46	F 25,26,37-44 , F 72	Fuse Link with ring 10D	2 11
47	F 51, 52, 55-57	Fuse Link with ring 16D	
48	F 61-71	Fuse Link with ring 20D	5
49	F 33, 58-60	Fuse Link with ring 25D	10
50	F 22, 23, 28,35	Fuse Link with ring 35D	4
51	F 30, 31	Fuse Link with ring 50D	4
52	F 1-12,73, 74	Fuse Link with ring 63D	2
53	F 47,48	Fuse Link with ring 80D	14 2

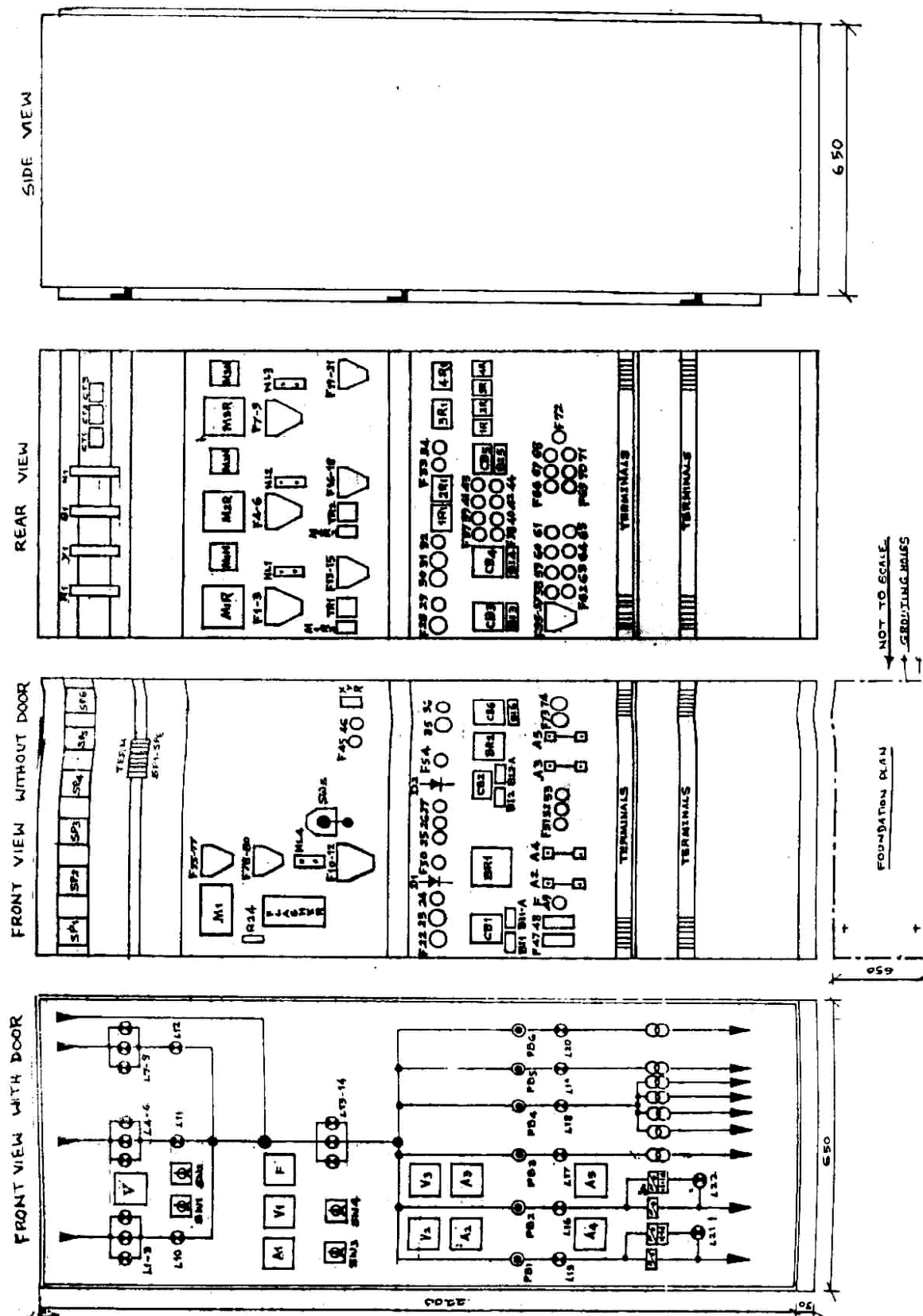


Fig No : 9.1

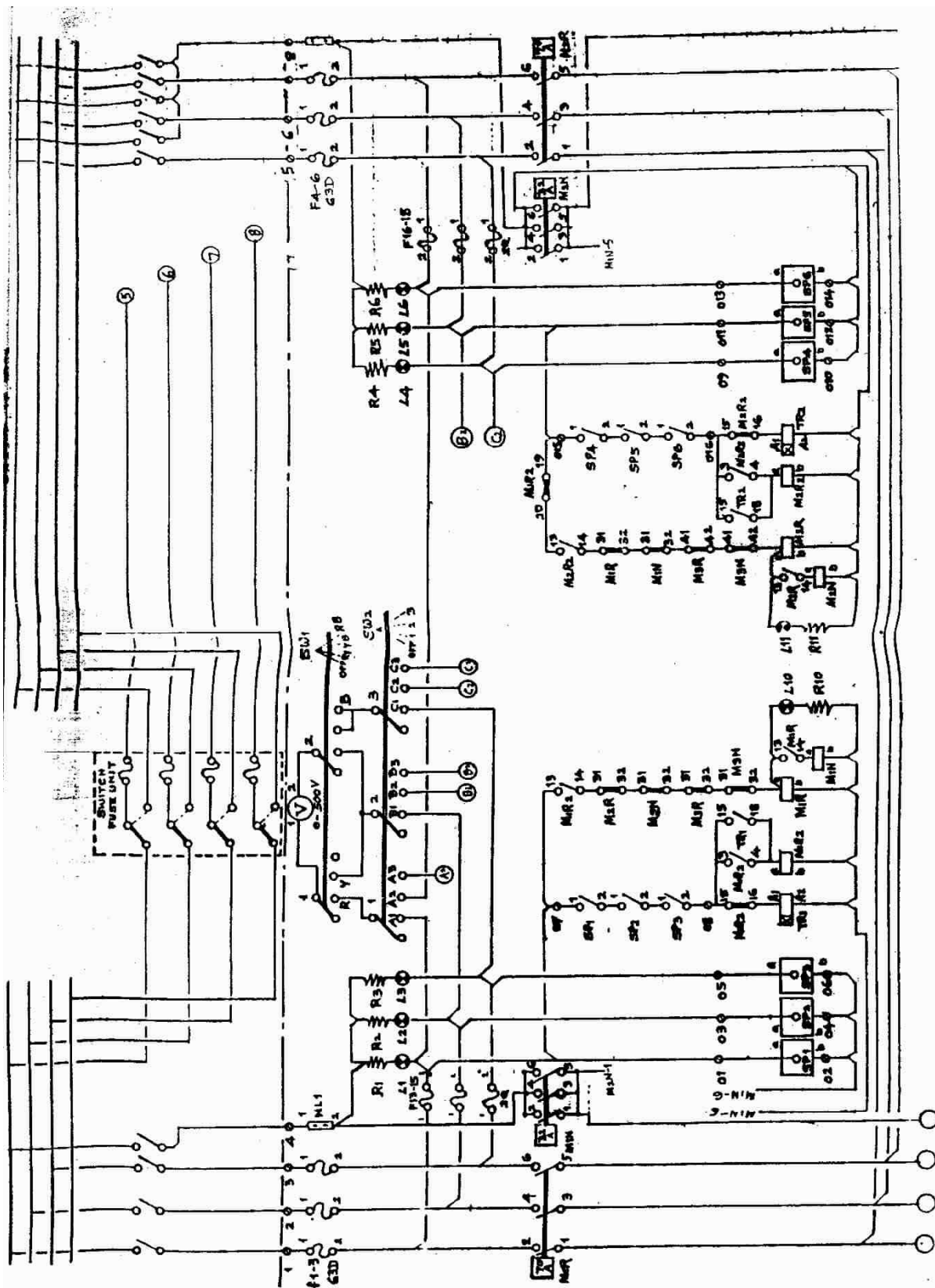


Fig No : 9.2

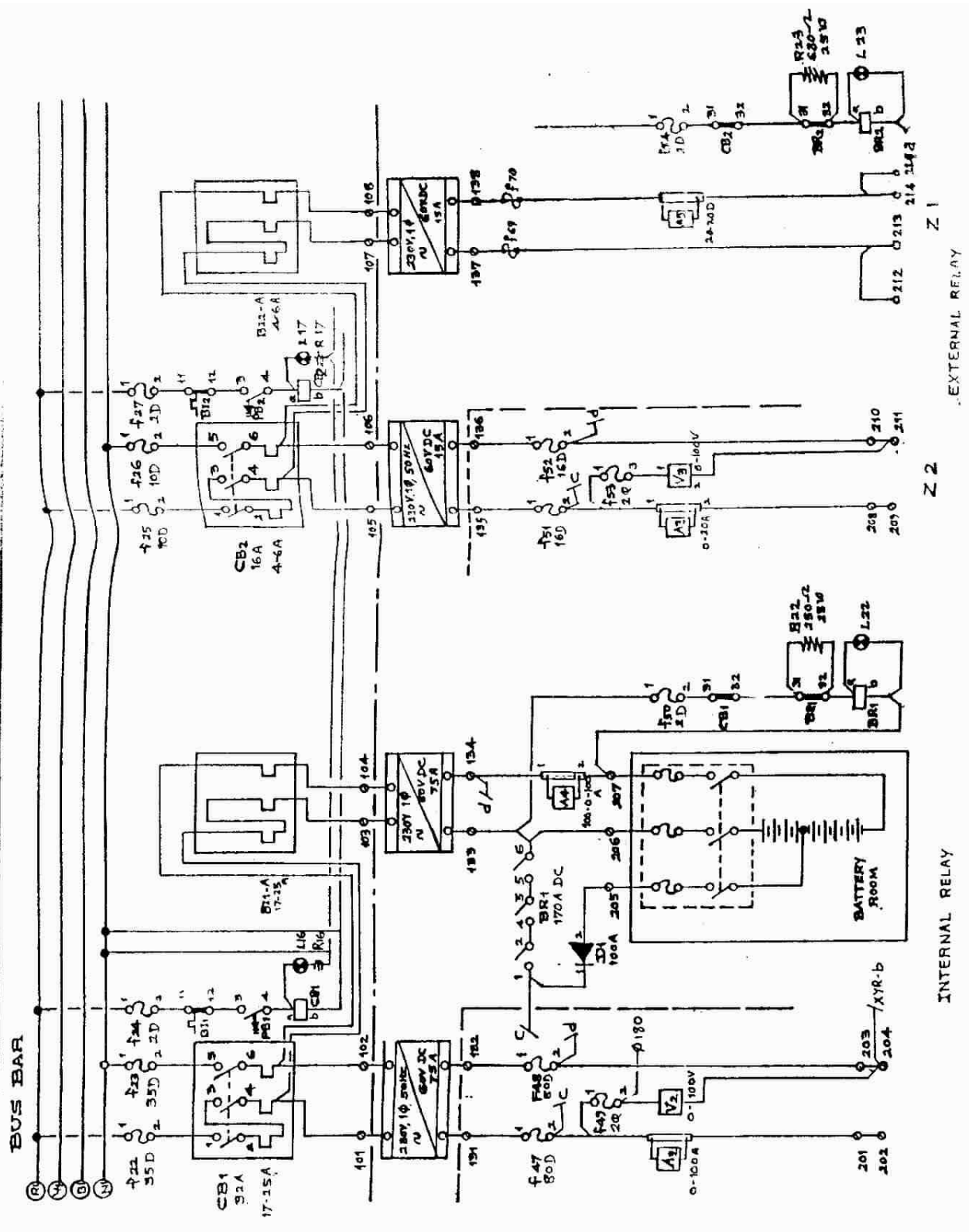


Fig No : 9.4

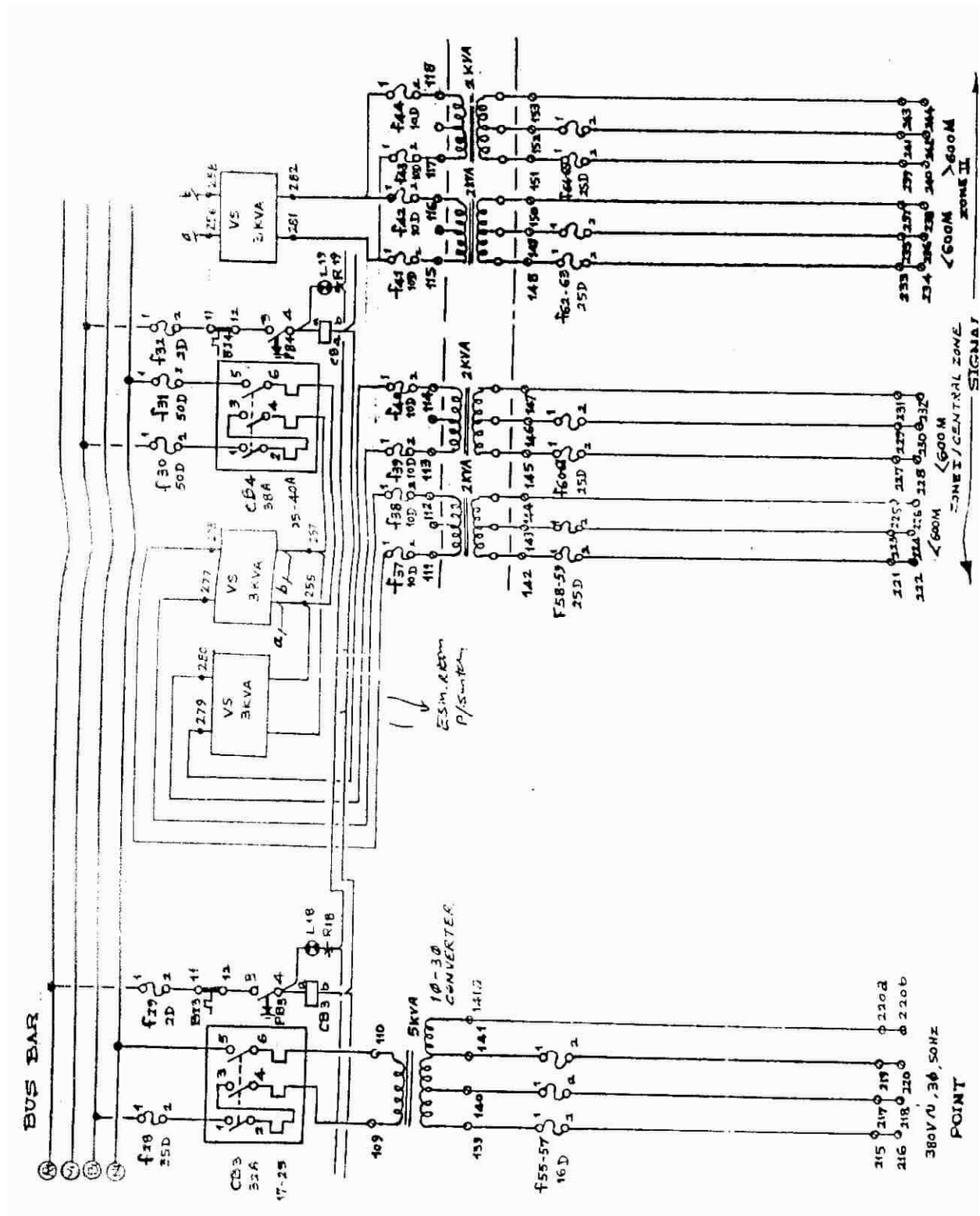


Fig No : 9.5

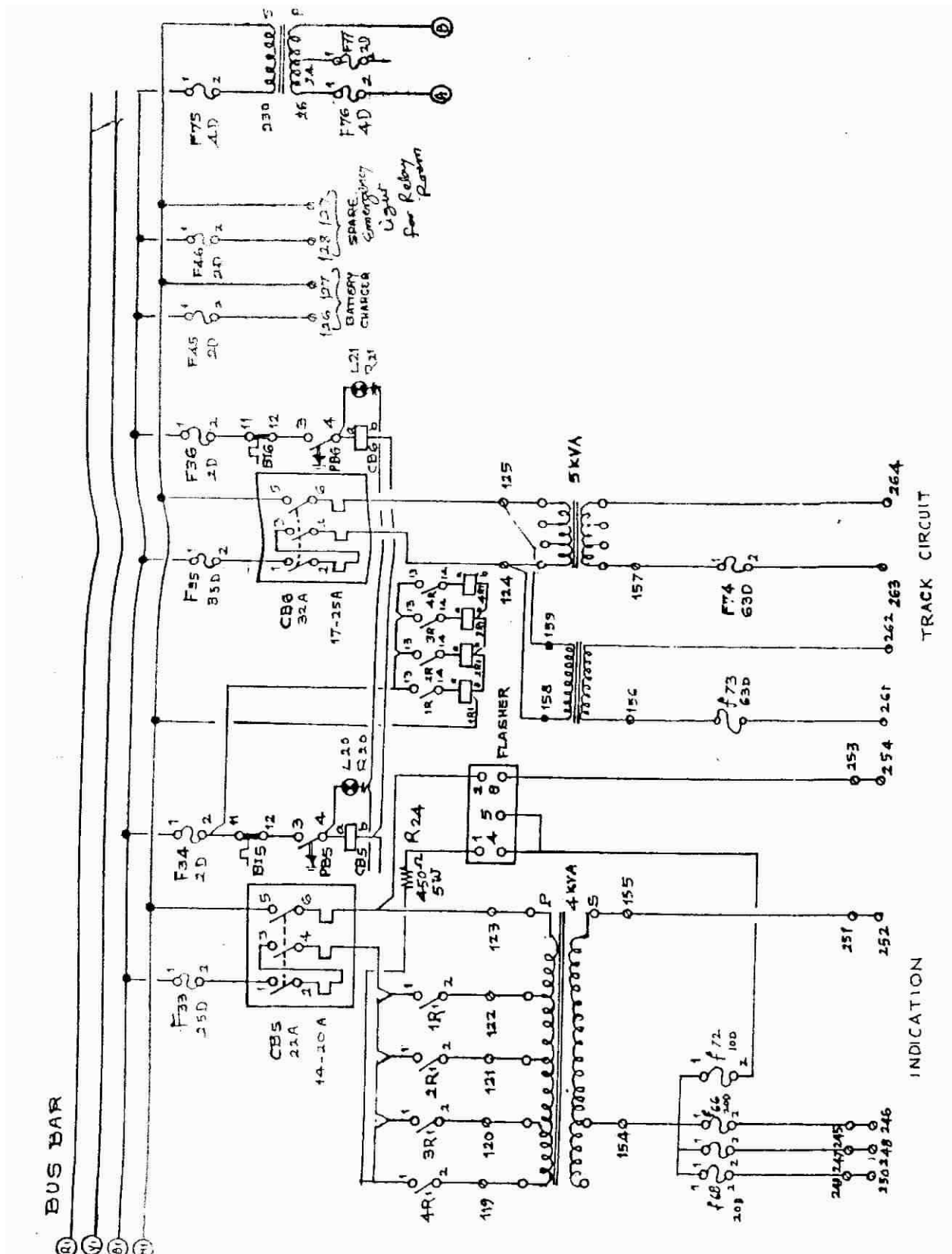


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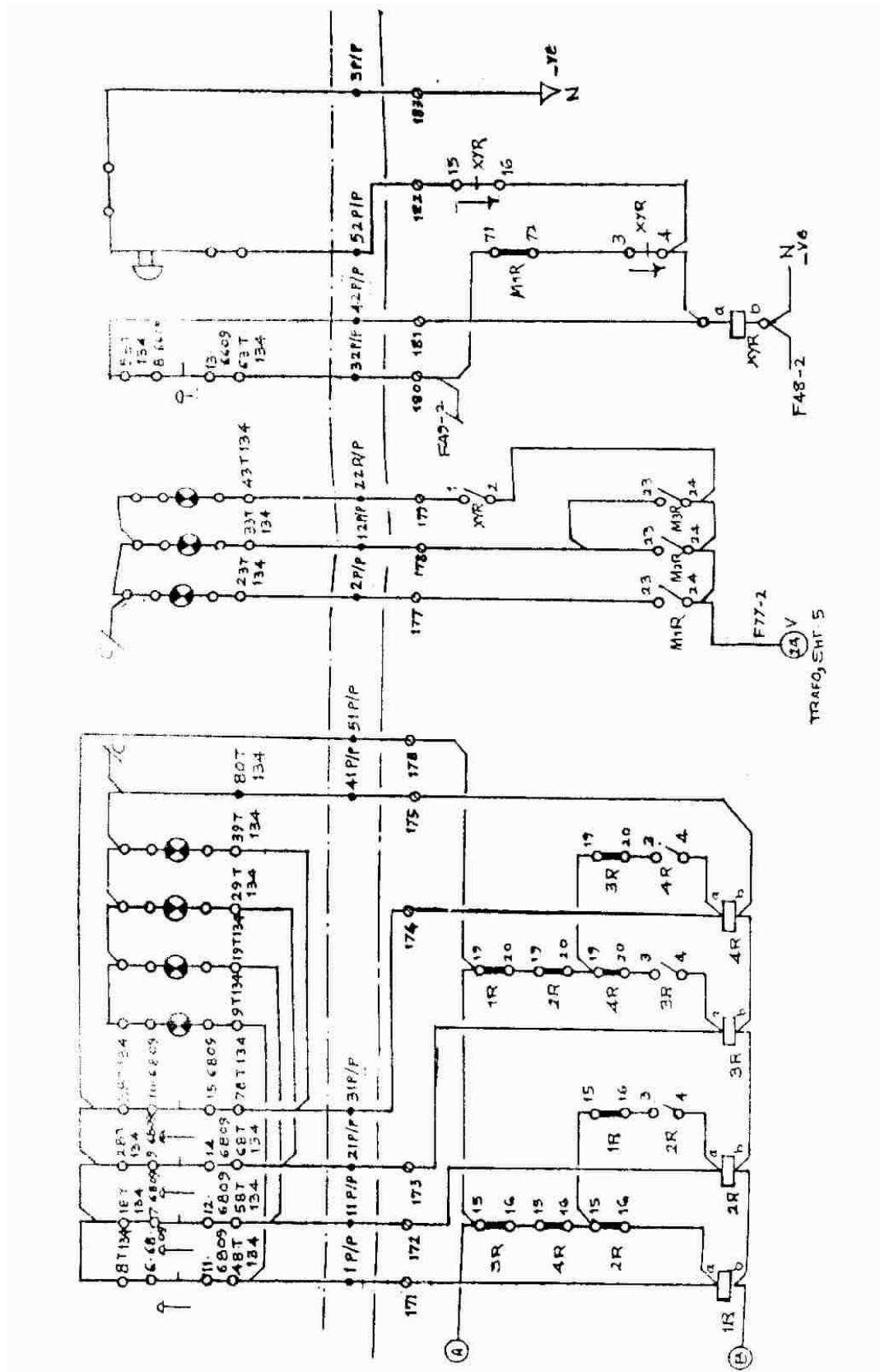


Fig No : 9.7

REVIEW QUESTIONS

Subjective :

- Q1. Prepare Flow Chart for Main Signal Clearance Circuit in case of Rout Setting type Siemens Relay Interlocking System?
- Q2. Prepare Flow Chart for Point Operation in case of. Rout Setting type Siemens Relay Interlocking System?
- Q3. Explain the Function of Point Chain Group?
- Q4. Explain the Function of following Relay
I) Z 3 WR II) WWYR , III) Z 1 UR1 , iv) OVZ2U(R) R
V) W(R/N) LR vi) WLR

Objective:

STATE TRUE or FALSE

1. When ZU (R) R picks up Direction of movement will be from Left to Right. ()
2. Feed to the GLSR Relay Cuts off when GPR Relay Pick up. ()
3. GR1 Pick up proves that Signal in advance is not Blank. ()
4. Sh-G(R) R is Shunt signal selecting relay ()
5. UYR1 & UYR2 is route setting relay. ()
6. ZR Relay pick contact up is must for Sequential Route Release circuit. Of UYR 1 & UYR2 ()
7. WKR1 is the final relay to pick up in point group. ()
8. GNCR and UNCR Relays are normally energized relay. ()
9. When A U(R) S is set, Reverse indication of point is proved. ()
10. WKR2 is also picked up when point at site and Point group in relay room is not in correspondence. ()